



iPhone 7 Rear Case Replacement

Use this guide to remove all components from...

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INTRODUCTION

Use this guide to remove all components from the rear case of your iPhone 7. This guide will show you how to remove speaker vents, button cables, and button covers so you can replace a dented or bent cover.



TOOLS:

- [Anti-Clamp](#) (1)
- [Mako Driver Kit - 64 Precision Bits](#) (1)
- [Standoff Screwdriver for iPhones](#) (1)
- [P2 Pentalobe Screwdriver iPhone](#) (1)
- [iOpener](#) (1)
- [Suction Handle](#) (1)
- [Spudger](#) (1)
- [iFixit Opening Picks \(Set of 6\)](#) (1)
- [Tri-point Y000 Screwdriver](#) (1)
- [Tweezers](#) (1)
- [Phillips #000 Screwdriver](#) (1)
- [SIM Card Eject Tool](#) (1)
- [Halberd Spudger](#) (1)
- [ESD Safe Blunt Nose Tweezers](#) (1)
- [Plastic Cards](#) (1)



PARTS:

- [iPhone 7 Blank Rear Case](#) (1)
- [iPhone 7 Upper Cable Bracket](#) (1)
- [iPhone 7 Top Left Antenna](#) (1)
- [iPhone 7 Rear Camera Connector Bracket](#) (1)
- [iPhone 7 Rear Camera Lock Bracket](#) (1)
- [iPhone 7 Front Panel Clips](#) (1)
- [iPhone 7/7 Plus Hold Switch Gasket](#) (1)
- [iPhone 7 Speaker and Microphone Mesh Set](#) (1)
- [iPhone 7 Display Assembly Adhesive](#) (1)
- [iPhone 7 OEM Rear Case](#) (1)

Step 1 — Pentalobe Screws



⚠ Before you begin, discharge your iPhone battery below 25%. A charged lithium-ion battery can catch fire and/or explode if accidentally punctured.

- Power off your iPhone before beginning disassembly.
 - Remove the two 3.4 mm pentalobe screws on the bottom edge of the iPhone.
- ⓘ Opening the iPhone's display will compromise its waterproof seals. Have [replacement seals](#) ready before you proceed past this step, or take care to avoid liquid exposure if you reassemble your iPhone without replacing the seals.

Step 2 — Mark your opening picks



- ① If inserted too far, an opening pick can damage your device. Follow this step to mark your pick and prevent damage.
- Measure 3 mm from the tip and mark the opening pick with a permanent marker.
 - ① You can also mark the other corners of the pick with different measurements.
 - ① Alternatively, [tape a coin to a pick](#) 3 mm from the tip.

Step 3 — Anti-Clamp instructions



- ① The next three steps demonstrate the [Anti-Clamp](#), a tool we designed to make the opening procedure easier. **If you aren't using the Anti-Clamp, skip down three steps for an alternate method.**
- ① For complete instructions on how to use the Anti-Clamp, [check out this guide](#).
- Pull the blue handle backwards to unlock the Anti-Clamp's arms.
- Slide the arms over either the left or right edge of your iPhone.
- Position the suction cups near the bottom edge of the iPhone just above the home button—one on the front, and one on the back.
- Squeeze the cups together to apply suction to the desired area.
- ① If you find that the surface of your iPhone is too slippery for the Anti-Clamp to hold onto, you can [use tape](#) to create a grippier surface.

Step 4



- Pull the blue handle forwards to lock the arms.
- Turn the handle clockwise 360 degrees or until the cups start to stretch.
- Make sure the suction cups remain aligned with each other. If they begin to slip out of alignment, loosen the suction cups slightly and realign the arms.

Step 5



- [Heat an iOpener](#) and thread it through the arms of the Anti-Clamp.
 - ① You can also use a [hair dryer](#), [heat gun](#), or hot plate—but extreme heat can damage the display and/or internal battery, so proceed with care.
- Fold the iOpener so it lays on the bottom edge of the iPhone.
- Wait one minute to give the adhesive a chance to release and present an opening gap.
- Insert an opening pick into the gap.
 - ① If the Anti-Clamp doesn't create a sufficient gap, apply more heat to the area and rotate the handle a quarter turn.
- ⚠ **Don't crank more than a quarter turn at a time, and wait one minute between turns. Let the Anti-Clamp and time do the work for you.**
- **Skip the next three steps.**

Step 6 — Heat the display



- ① The next three steps show how to separate the screen using a suction cup.
- Heating the lower edge of the iPhone will help soften the adhesive securing the display, making it easier to open.
- Use a hairdryer or [prepare an iOpener](#) and apply it to the lower edge of the phone for about 90 seconds in order to soften up the adhesive underneath.

Step 7 — Separate the display



- Apply a suction cup to the lower half of the front panel, just above the home button.
 - ① Be sure the suction cup does not overlap with the home button, as this will prevent a seal from forming between the suction cup and front glass.

Step 8



- Pull up on the suction cup with firm, constant pressure to create a slight gap between the screen and the frame.
 - Insert an opening pick into the gap.
- ⓘ The watertight adhesive holding the screen in place is very strong; creating this initial gap takes a significant amount of force. If you're having a hard time opening a gap, apply more heat, and gently rock the screen up and down to weaken the adhesive until you create enough of a gap to insert your tool.

Step 9



- Slide the opening pick up the left edge of the phone starting at the lower edge and moving towards the volume control buttons and silent switch, breaking up the adhesive holding the display in place.
- Stop near the top left corner of the display.

⚠ Do not try to pry the top edge of the display away from the rear case, as it is held in place by plastic clips that may break.

Step 10 — Screen information



⚠ There are delicate cables along the right edge of your iPhone. **Don't insert your pick here,** as you may damage the cables.

Step 11



- Re-insert your tool at the lower right corner of the iPhone, and slide it around the corner and up the right side of the phone to separate the adhesive.

⚠ Don't insert your pick more than 3 mm, as you may damage the display cables.

Step 12



- Gently pull up on the suction cup to lift up the bottom edge of the display.
⚠ Do not raise the display more than 15° or you'll risk straining or tearing the ribbon cables connecting the display.
- Pull on the small nub on the suction cup to remove it from the front panel.

Step 13



- Slide an opening pick underneath the display around the top left corner and along the top edge of the phone to loosen the last of the adhesive.

Step 14



- Slide the display assembly slightly down (away from the top edge of the phone) to disengage the clips holding it to the rear case.

Step 15



- Open the iPhone by swinging the display up from the left side, like the back cover of a book.
⚠ Don't try to fully separate the display yet, as several fragile ribbon cables still connect it to the iPhone's logic board.
- Lean the display against something to keep it propped up while you're working on the phone.

Step 16 — Battery Disconnection



- [Remove four tri-point Y000 screws](#) securing the lower connector bracket, of the following lengths:
 - Three 1.2 mm screws
 - One 2.4 mm screw
- ① Throughout this repair, [keep track of each screw](#) and make sure it goes back exactly where it came from to avoid damaging your iPhone.

Step 17



- Remove the lower connector bracket.

Step 18



- Use the point of a spudger to lift the battery connector out of its socket on the logic board.
- ① Bend the connector cable up slightly to prevent it from making contact with the socket and providing power to the phone.

Step 19 — Display Assembly



⚠ Make sure the battery is disconnected before you disconnect or reconnect the cables in this step.

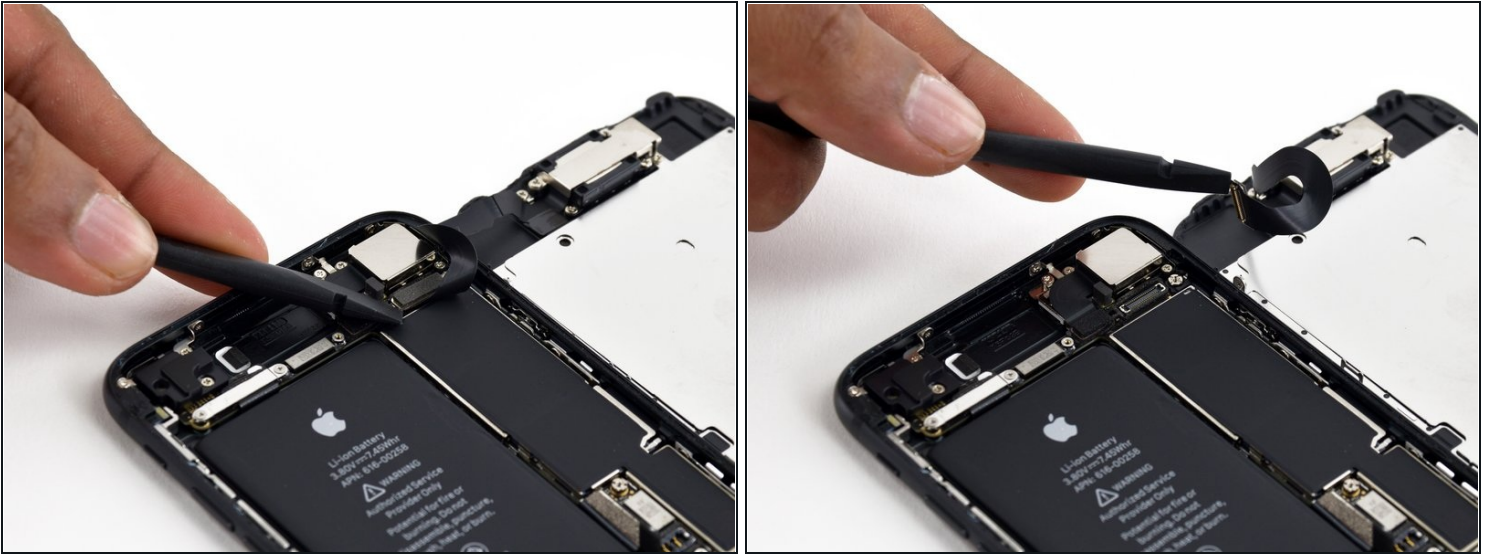
- Use a spudger or a fingernail to disconnect the two lower display connectors by prying them straight up from their sockets on the logic board.
- ☑ To reconnect these cables, press down on one end until it clicks into place, then repeat on the opposite end. **Do not** press down on the middle. If the connector is even slightly misaligned, the connector can bend, causing permanent damage.
- ☑ If you have a blank screen, white lines on the display, or partial or complete lack of touch response after reassembling your phone, try disconnecting and carefully reconnecting both of these cables and make sure they are fully seated.

Step 20



- Remove the two 1.3 mm Phillips #000 screws securing the bracket over the front panel sensor assembly connector.
- ⓘ Some phones could be Y000. Apple started using Y000 for these at some point in the middle of the product's lifecycle.

Step 21



- Disconnect the front panel sensor assembly connector from its socket on the logic board.
- ☑ This press connector should also be reconnected one end at a time to minimize the risk of bending.

Step 22



- Remove the display assembly.
- ☑ During reassembly, pause here if you wish to [replace the adhesive around the edges of the display](#).

Step 23 — Barometric Vent



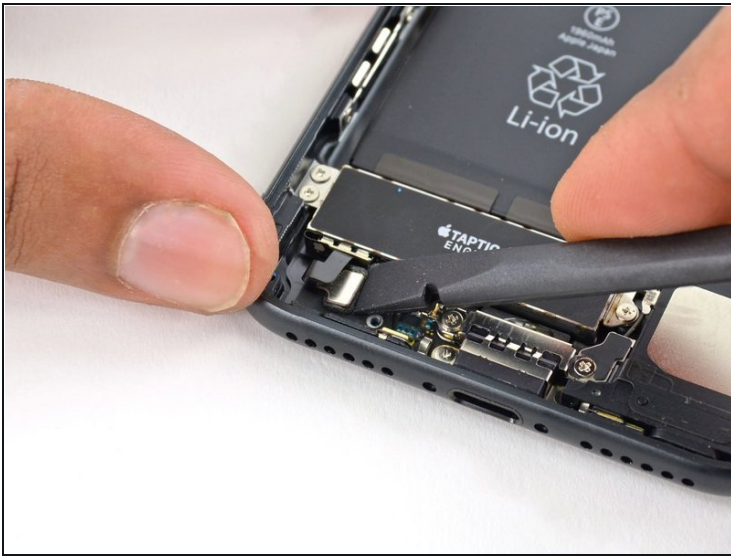
- Remove the two 1.9 mm Phillips screws securing the barometric vent to the rear case.

Step 24



- Remove the vent.

Step 25 — Taptic Engine



- Use the flat end of a spudger to disconnect the Taptic Engine connector from its socket on the logic board.

Step 26



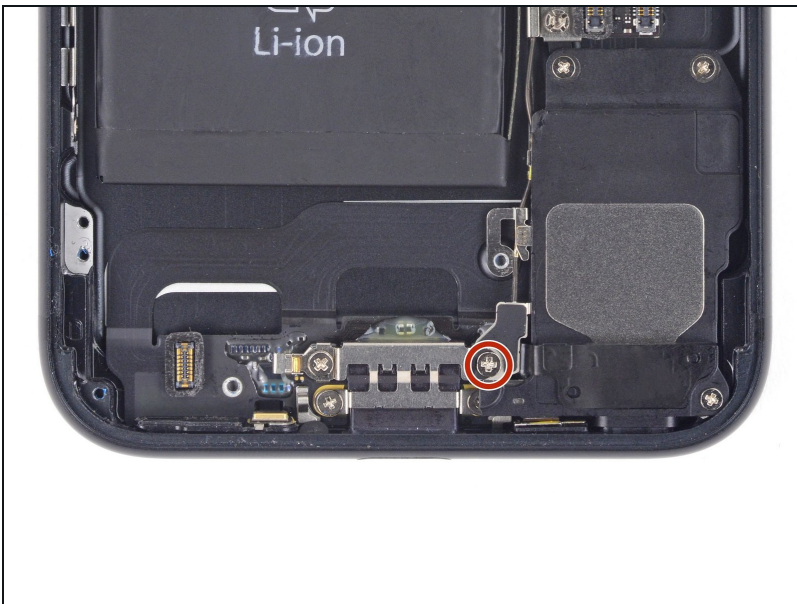
- Remove the three 1.6 mm Phillips screws securing the Taptic Engine to the rear case.

Step 27



- Remove the Taptic Engine.

Step 28 — Speaker Assembly



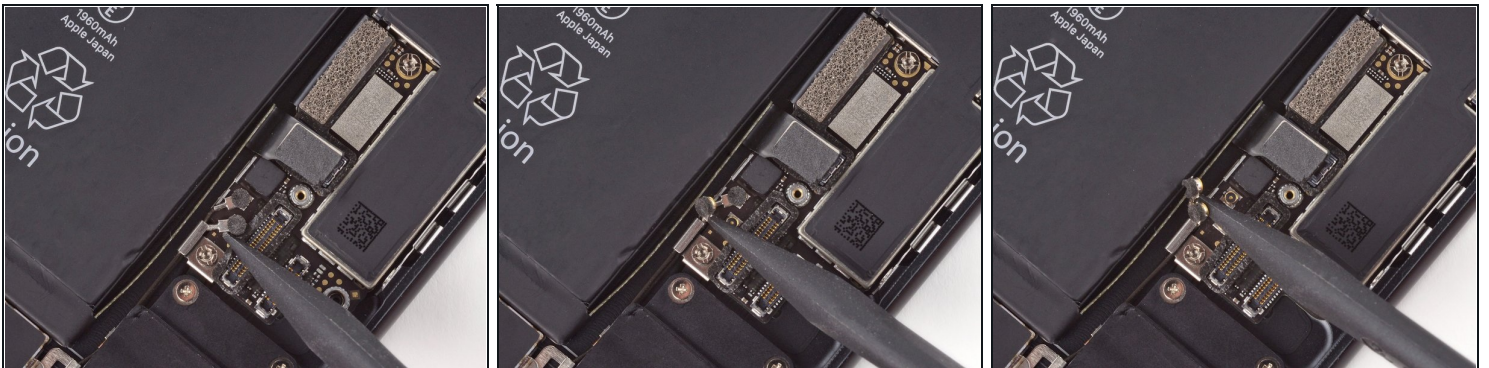
- Remove the Phillips screw securing the Wi-Fi diversity antenna to the rear case:
 - One 3.2 mm screw

Step 29



- Remove the following three Phillips screws securing the speaker to the rear case:
 - Two 1.3 mm screws
 - One 2.0 mm screw

Step 30



- Use the point of a spudger to lift the two antenna cable connectors up off of the sockets on the logic board.

Step 31



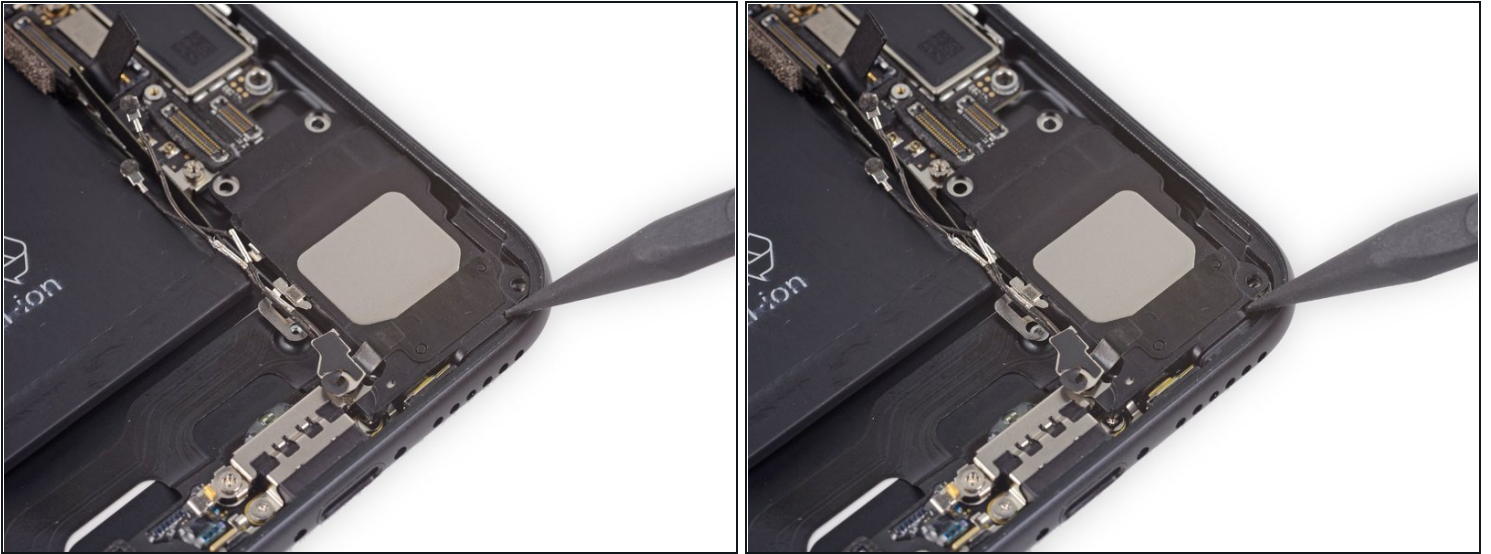
- Use tweezers to derout the antenna cables from their bracket on the logic board.

Step 32



- Use tweezers to remove the antenna cables from the clip on the speaker.
⚠ Make sure to grasp the cable near the clip in order to avoid damaging the cable.

Step 33



- Use the tip of a spudger to slide the speaker assembly towards the logic board and off of the rear case.

Step 34



- Remove the speaker.

Step 35 — SIM Card



- Insert a SIM card eject tool or a paperclip into the small hole in the SIM card tray.
- Press to eject the tray.
 - ⓘ This may require a significant amount of force. However, ensure the eject tool is properly aligned beforehand as to not damage the eject mechanism inside the phone.
- Remove the SIM card tray assembly from the iPhone.
 - ✦ When reinserting the SIM card, ensure that it is in the proper orientation relative to the tray.

Step 36 — Logic Board Connectors



- Use the flat end of a spudger to disconnect the rear-facing camera connector.

Step 37



- Remove the following Phillips screws securing the rear camera bracket to the rear case:
 - One 1.3 mm screw
 - One 2.5 mm screw

Step 38



- Remove the bracket.

Step 39



- Use the pointed end of a spudger to pry up and disconnect the antenna bus connector, just left of the rear camera module.

Step 40



- Remove the two 1.2 mm tri-point screws securing the upper cable bracket.

Step 41



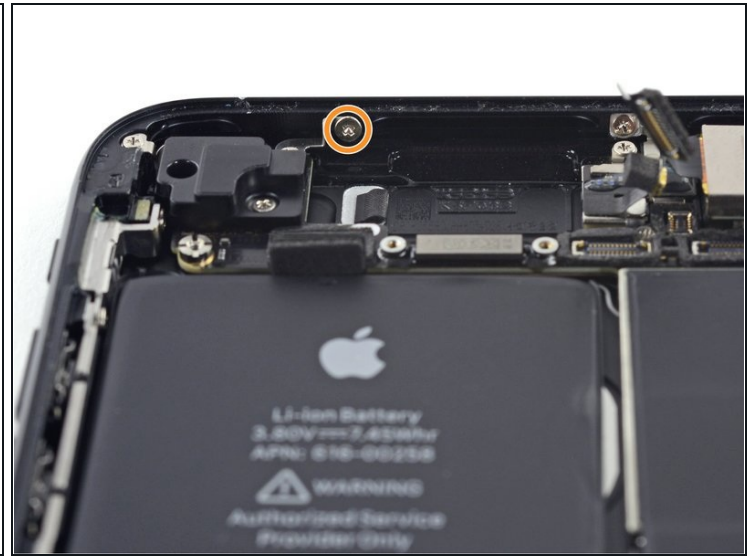
- Remove the upper cable bracket.

Step 42



- Use the flat end of a spudger to disconnect the upper cable connector.

Step 43



- Remove the four Phillips screws securing the Wi-Fi antenna:
 - Three 1.2 mm screws
 - One 1.7 mm screw

Step 44



- Remove the top left antenna.

Step 45



- Remove the following Phillips screws:
 - One 1.3 mm screw
 - One 2.2 mm screw

Step 46



- Remove the bracket.

Step 47



- Remove the 2.2 mm standoff screw from the grounding bracket.

ⓘ Standoff screws are best removed using a [standoff screwdriver](#) or bit.

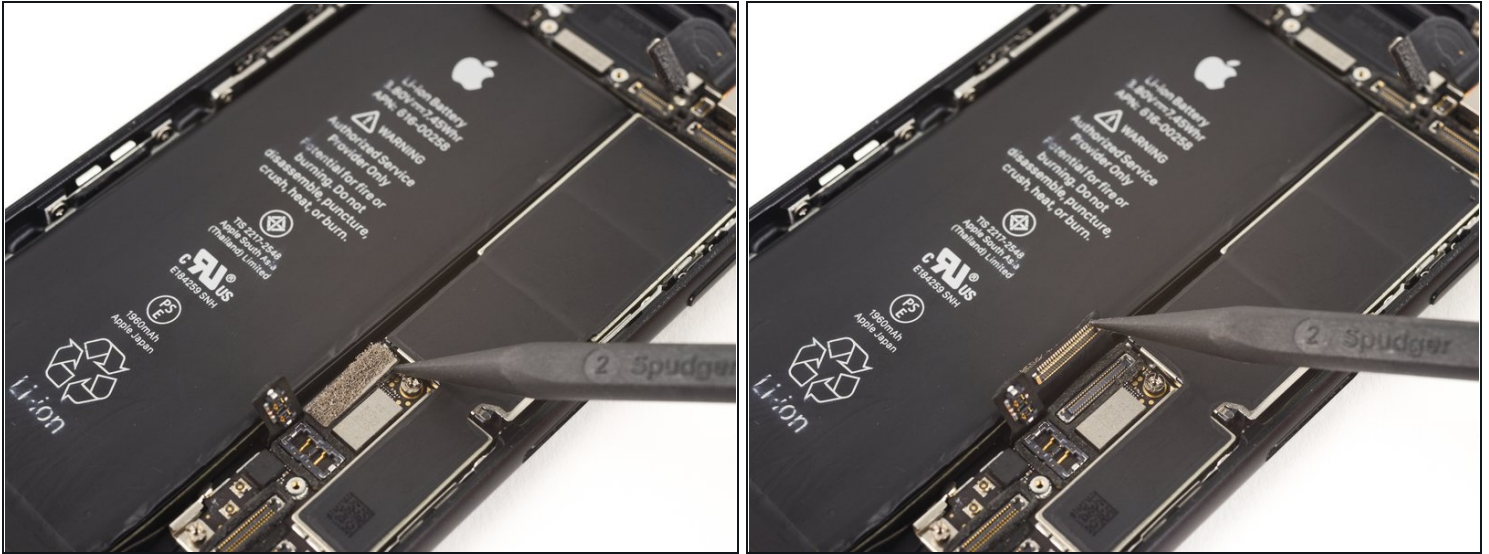
⚠ In a pinch, a small flathead screwdriver will do the job—but use extra caution to ensure it doesn't slip and damage surrounding components.

Step 48



- Use tweezers to gently bend the logic board grounding bracket out of the way.

Step 49 — Lightning Connector Assembly



- Use the point of a spudger to disconnect the lower cable connector.

Step 50



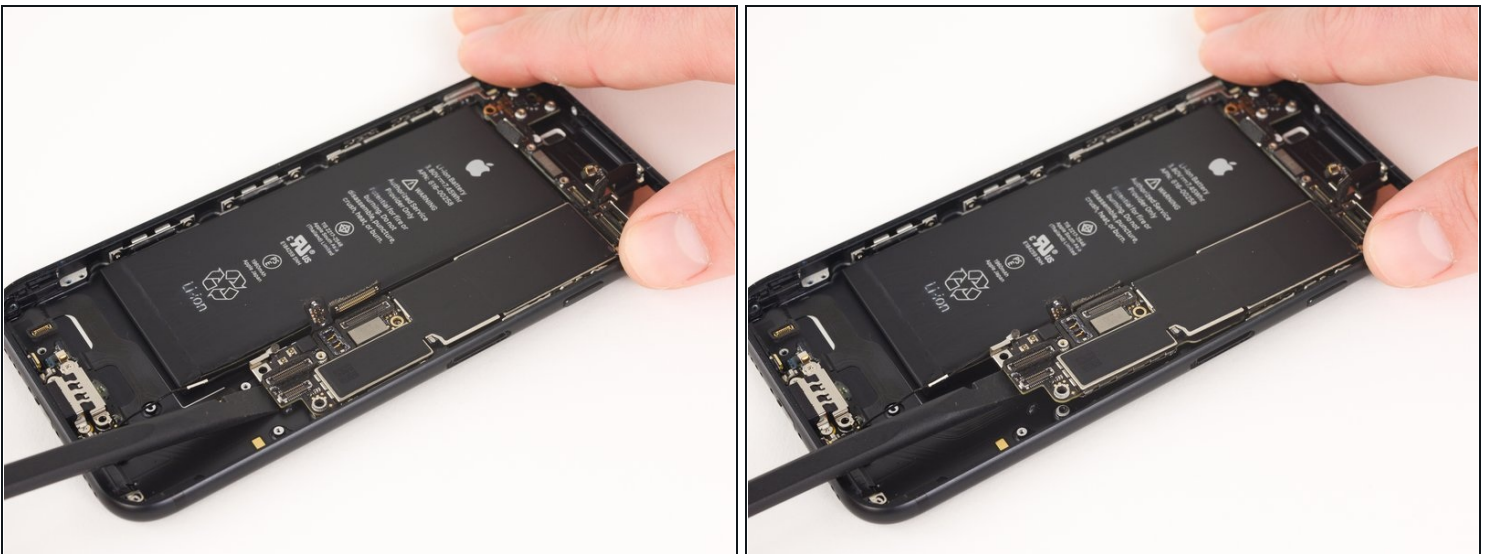
- Remove the following screws:
 - One 1.4 mm Phillips screw
 - Three 2.2 mm standoff screws
- ⓘ Standoff screws are best removed using an [\[linked product missing or disabled: IF145-343\]](#) and driver handle.
- In a pinch, a small flathead screwdriver will do the job—but use extra caution to ensure it doesn't slip and damage surrounding components.

Step 51



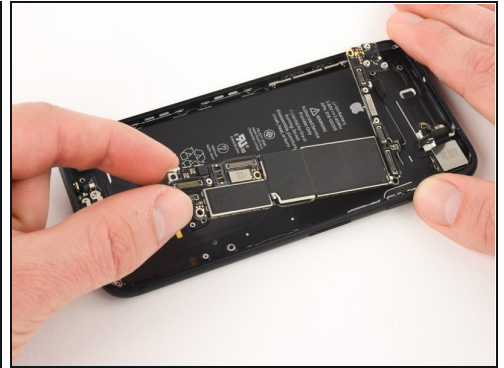
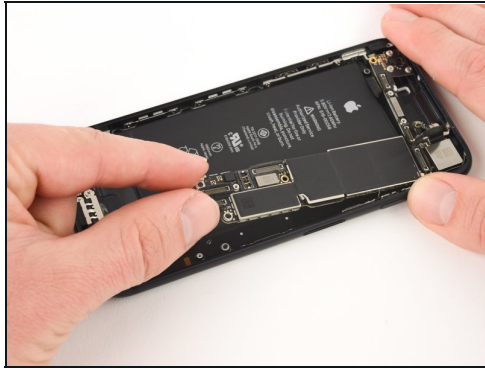
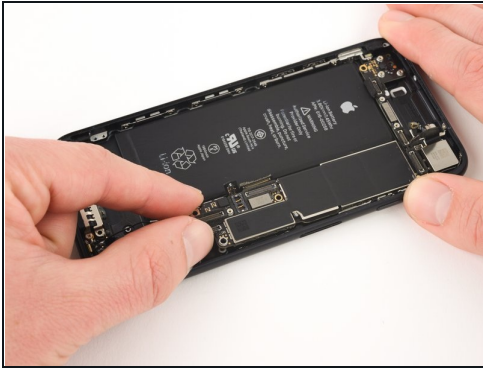
- Use the point of a spudger to move the SIM card eject plunger out of the logic board's way.

Step 52



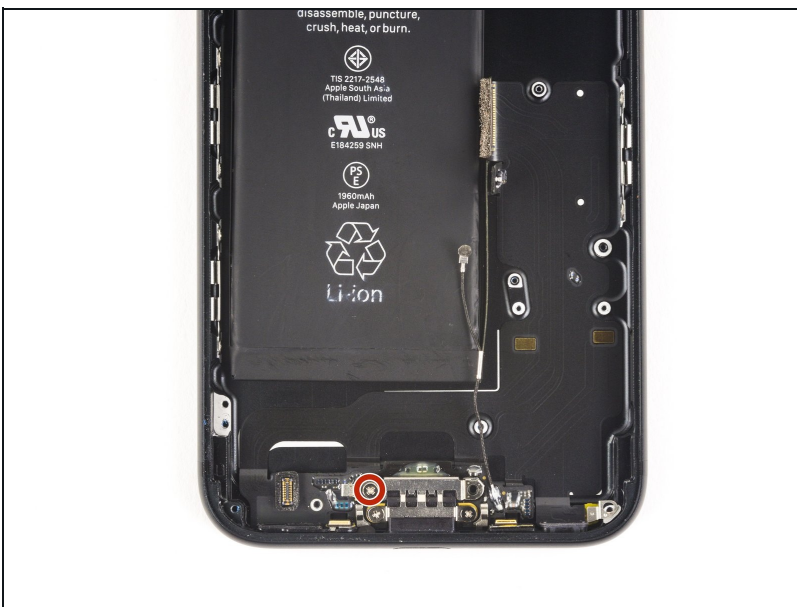
- Use the flat end of a spudger to gently lift the battery connector end of the logic board up.
 - ① Make sure you're not pulling against any cables. If you feel resistance, check all cables, connectors, and components are clear of the board.

Step 53



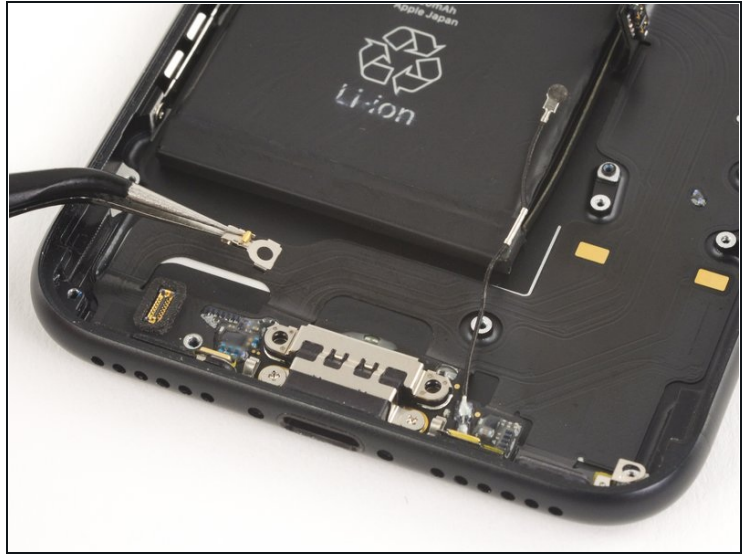
- Lift the battery connector end of the logic board and pull it up and out of the rear case.
⚠ Be careful not to snag the logic board on any cables.

Step 54



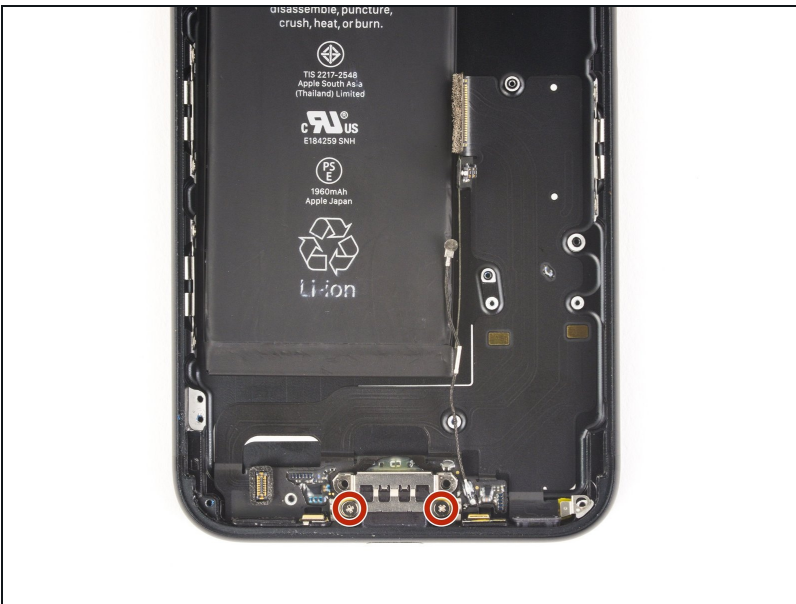
- Remove the 2.9 mm Phillips screw from the lightning connector.

Step 55



- Remove the spring contact from the lightning connector.

Step 56



- Remove the two 1.6 mm Phillips screws securing the lightning connector cable in place.

Step 57



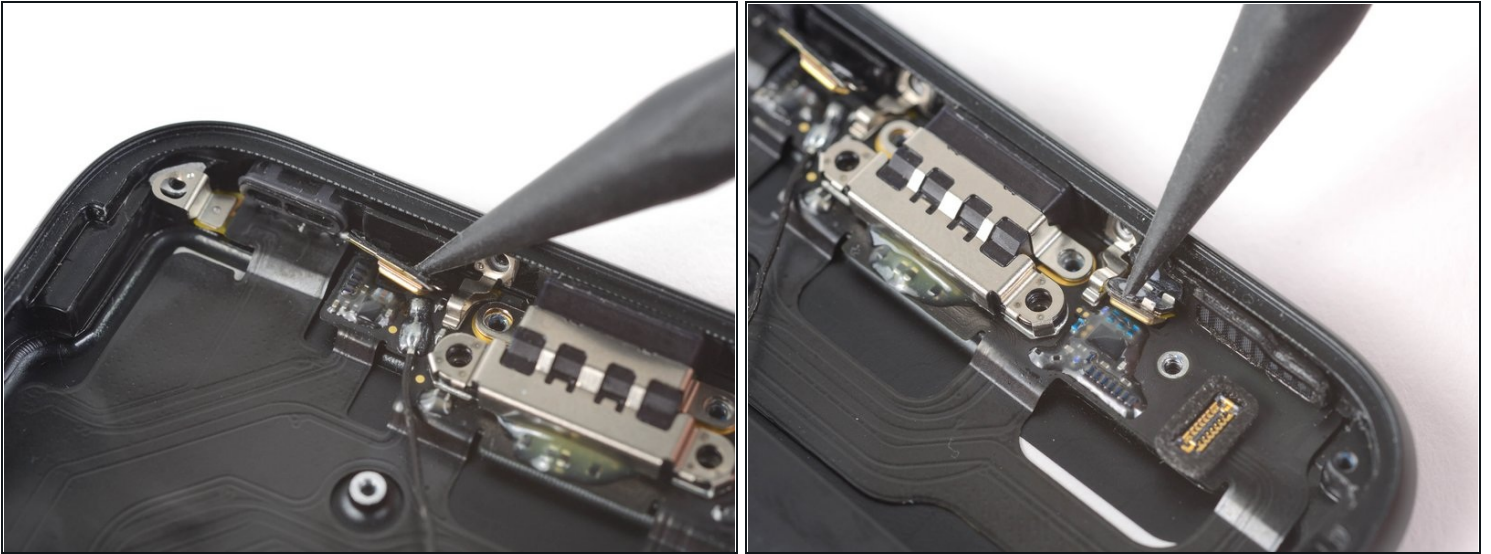
- Remove the two stickers covering the screws that secure the lightning connector to the bottom of the rear case.

Step 58



- Remove the two 1.3 mm Phillips screws from the rear case.

Step 59



- Use the pointed end of a spudger to separate the two microphones from the bottom of the rear case.

Step 60



- ⓘ Heating the lower edge of the iPhone will help soften the adhesive securing Lightning connector cable, making it easier to remove.
- Use a hairdryer or [reheat your iOpener](#) to heat the lower edge of the phone.
- Wait for about a minute, allowing the adhesive to warm up before proceeding to the next step.

Step 61



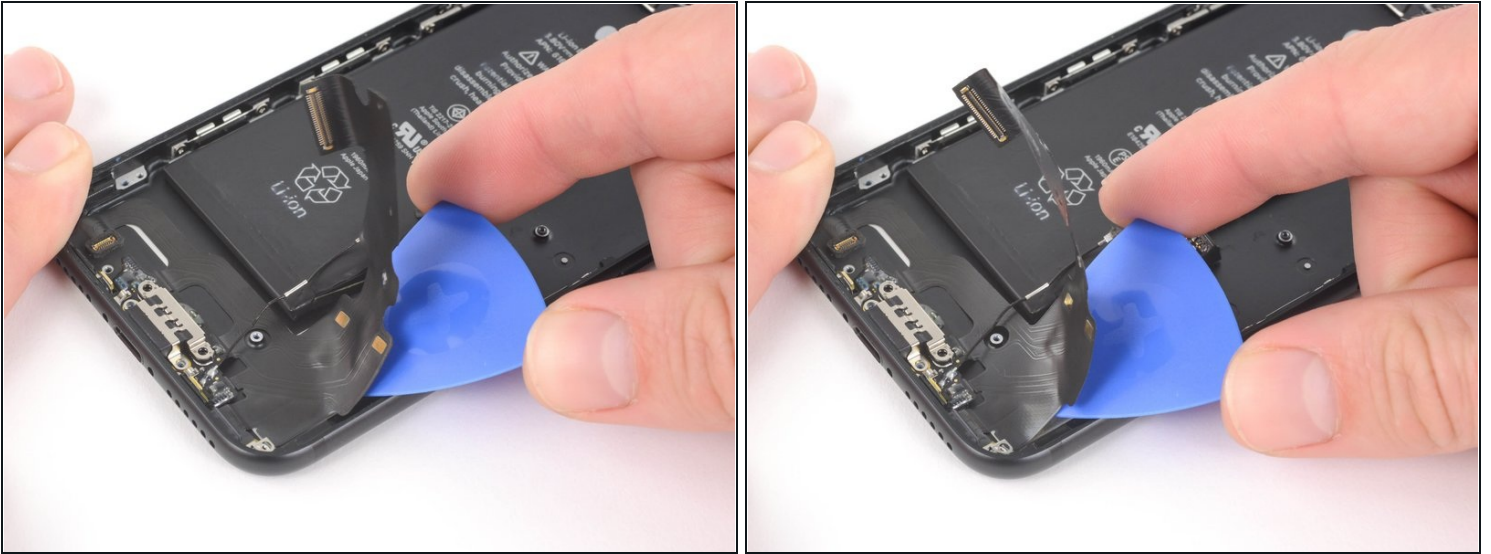
- Starting from the middle of the phone, slide an opening pick underneath the lightning connector to separate it from the rear case.

Step 62



- Continue to slide the pick towards the lightning connector to further separate the assembly from the rear case.

Step 63



- Continue to slide the pick underneath the lightning connector assembly.
- Stop sliding the pick once it passes the battery.

Step 64



- Starting at the corner of the phone, slide the pick underneath the assembly towards the lightning connector.
- Stop sliding the pick when it reaches the lightning connector.

Step 65



- Gently pull the lightning connector out of its hole on the rear case.

Step 66



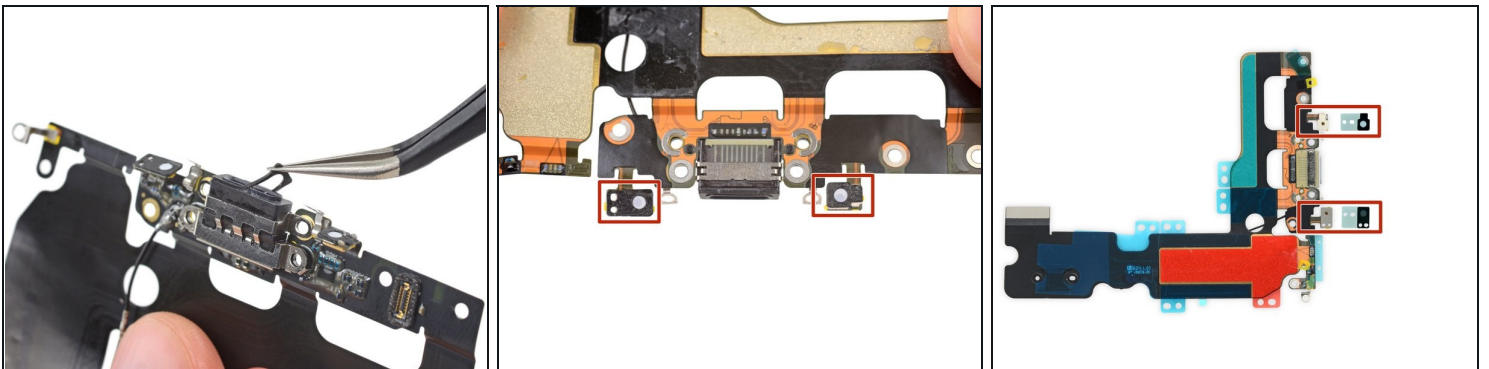
- Slide a pick below the lightning connector to further separate the lightning connector assembly from the rear case.
- Continue to slide the pick until the lightning connector assembly is no longer adhered to the rear case.

Step 67



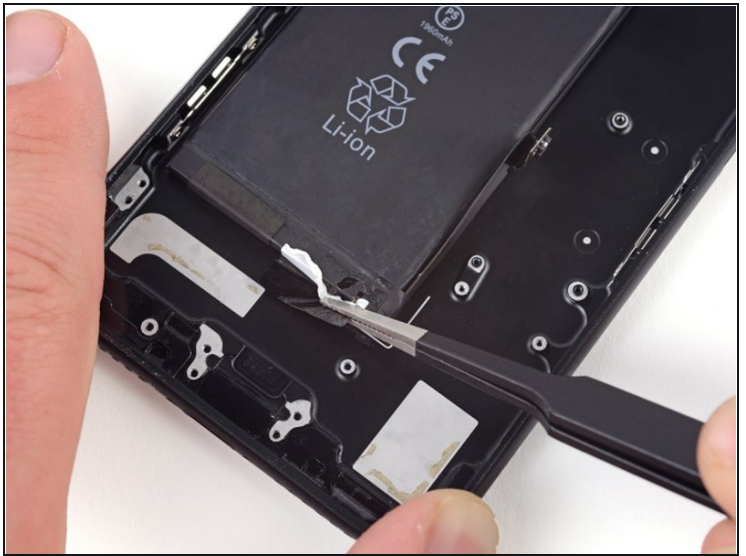
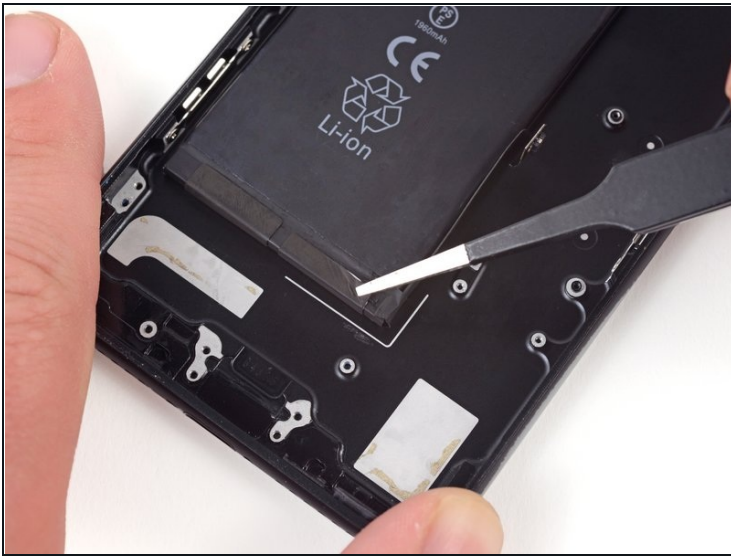
- Remove the lightning connector assembly.
- ☑ Before installing or replacing the Lightning connector assembly:
- Use a plastic tool to scour any bits of adhesive residue from the rear case.
 - Make sure the Lightning connector assembly is correctly positioned so that the two white dots on the iPhone's rear case show through the two circular cutouts in the Lightning flex cable. If they don't, the flex cable will remain misaligned and you won't be able to [reconnect it to its socket](#) on the logic board.

Step 68



- ☑ A rubber gasket on the bottom of the Lightning connector protects your iPhone from liquid and dust intrusion. If you are installing a new Lightning connector assembly, you may need to carefully remove and transfer the gasket to the new part.
- ☑ The small adhesive patch on the bottom of each microphone also protects your iPhone from liquid and dust intrusion. For best results, replace the two adhesive patches before installing your Lightning connector assembly.

Step 69 — Rear Case Battery



- Use a pair of tweezers with blunt tips to peel back one of the adhesive strips on the lower edge of the battery.

Step 70



- Use a pair of tweezers with blunt tips to peel back the other adhesive strip on the lower edge of the battery.

Step 71



⚠ Try to keep the strips flat and unwrinkled during this procedure; wrinkled strips will stick together and break instead of pulling out cleanly.

- Slowly pull one battery adhesive tab away from the battery, toward the bottom of the iPhone.
- Pull steadily, maintaining constant tension on the strip until it slips out from between the battery and the rear case. For best results, pull the strip at a 60° angle or less.
- ⓘ The strip will stretch to many times its original length. Continue pulling and re-grab the strip near the battery if necessary.

Step 72



- Repeat the previous step for the second strip.
- ⚠ Hold down the battery as you remove the second strip, or the strip may fling the battery when it separates from the case.
- **If you removed both adhesive strips successfully, skip the next step.**
- Otherwise, if either of the adhesive strips broke off underneath the battery and could not be retrieved, **continue with the next step below.**

Step 73



- ⓘ If you successfully removed both adhesive strips, move on to the next step. Otherwise, you will need to pry the battery from the rear case.
- [Prepare an iOpener](#) and apply it to the back of the rear case, directly over the battery. Alternatively, you can apply heat using a heat gun or hair dryer.
- After about a minute, remove the iOpener, flip the phone over and use a [plastic card](#) to break up any remaining adhesive behind the battery.
- ⚠ Avoid bending the battery. Damage to the battery may release dangerous chemicals, and could start a fire.
- ⚠ Do not pry under the top third of the battery, you may damage the volume button ribbon cable.

Step 74



- Remove the battery from the rear case.
- ☑ When installing the battery, refer to [this guide](#) to replace your battery's adhesive strips.

Step 75 — Power and Volume Control Cable



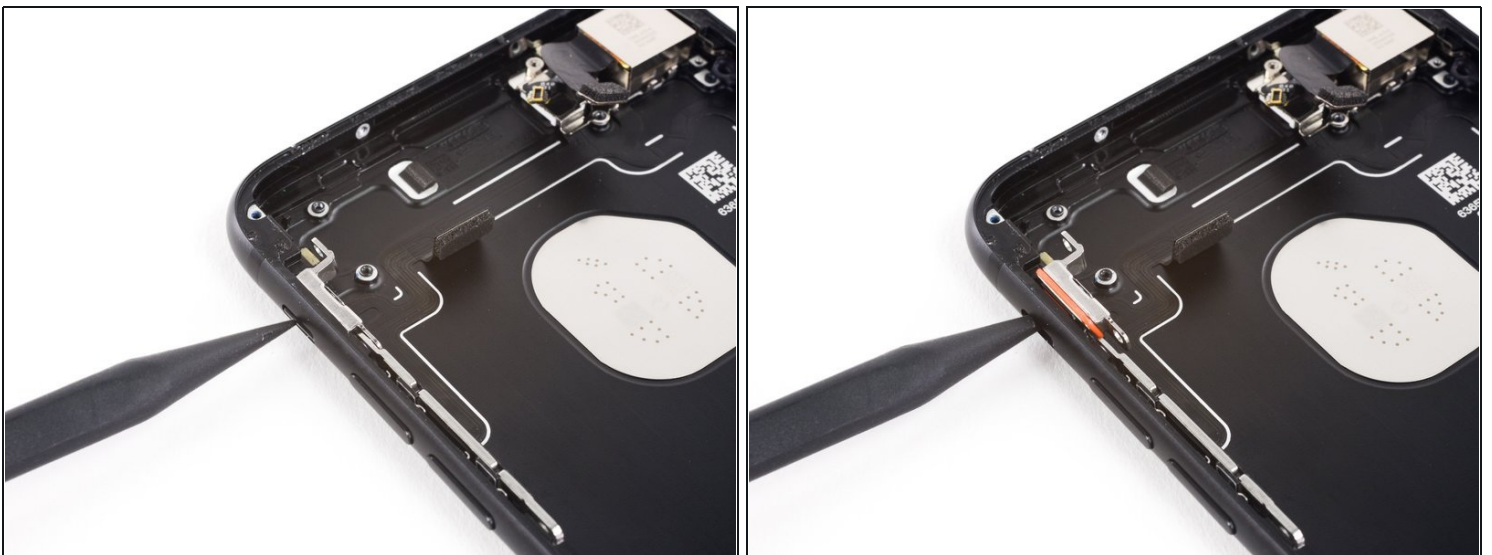
- Remove the following Phillips screws:
 - Two 1.9 mm screws securing the power button.
 - Three 2.3 mm screws securing the volume buttons.

Step 76



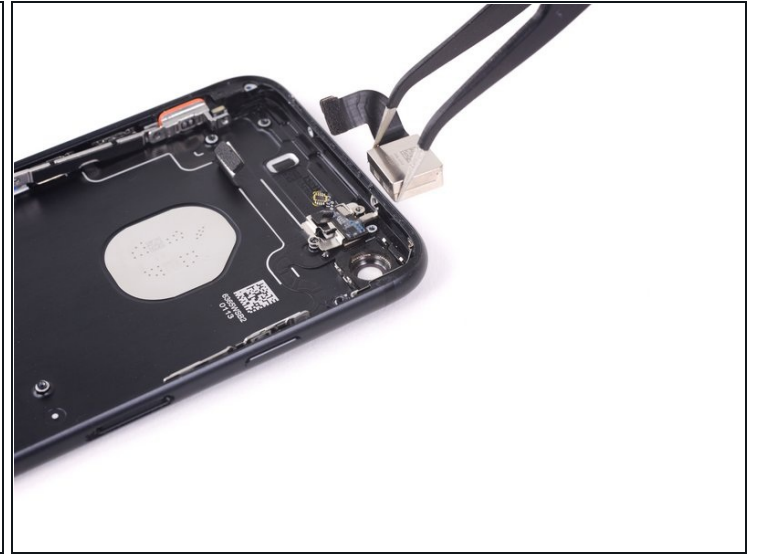
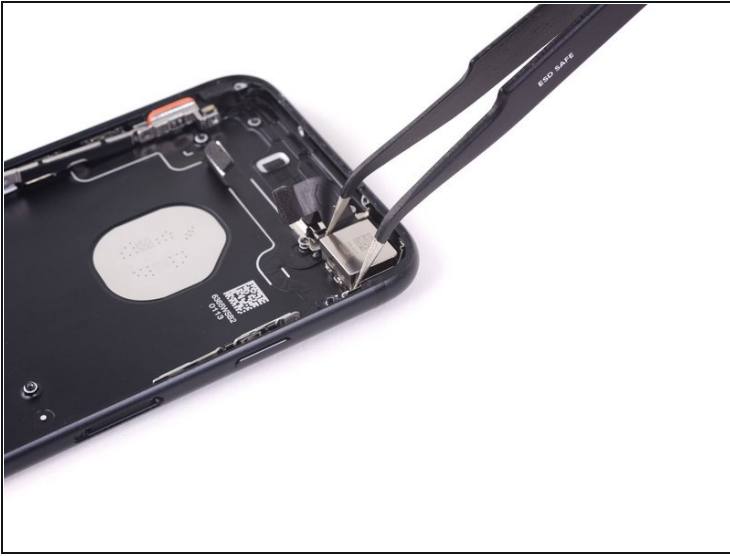
- Remove the following 1.3 mm Phillips screws:
 - One screw beside the rear-facing camera
 - One screw on the rear case

Step 77



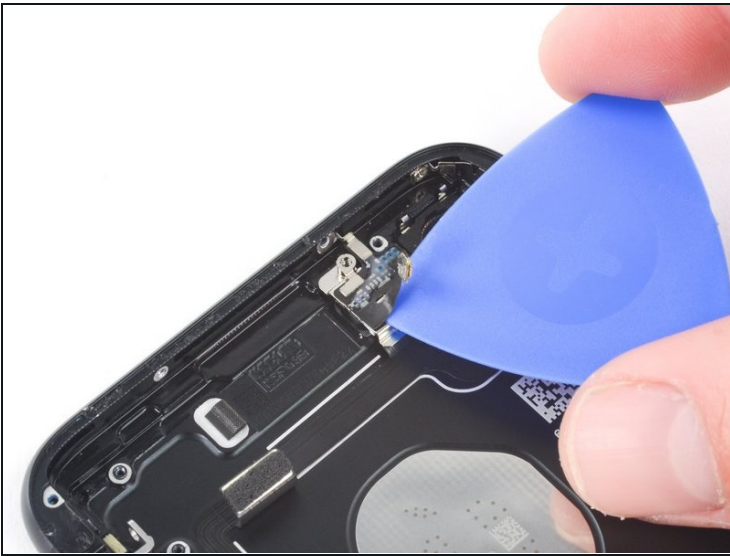
- From the outside of the phone, push the hold switch into the rear case with the point of a spudger.
- This action will free the hold switch and gasket from the rear case.

Step 78



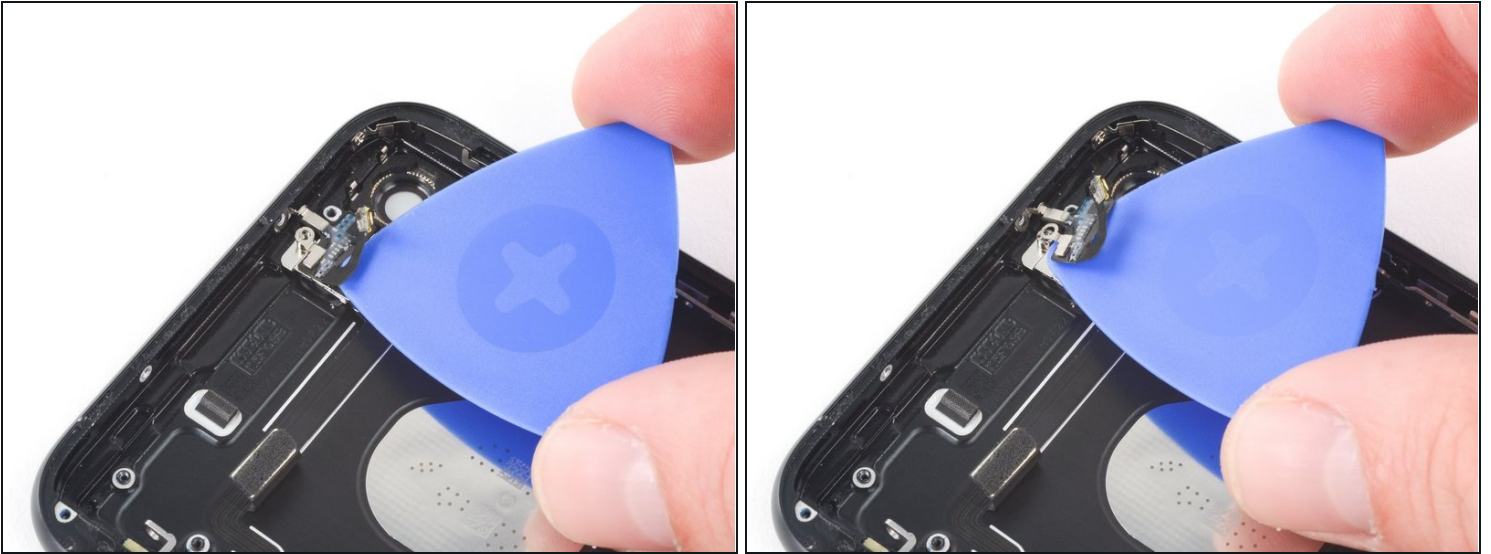
- Use a pair of tweezers to remove the rear-facing camera.

Step 79



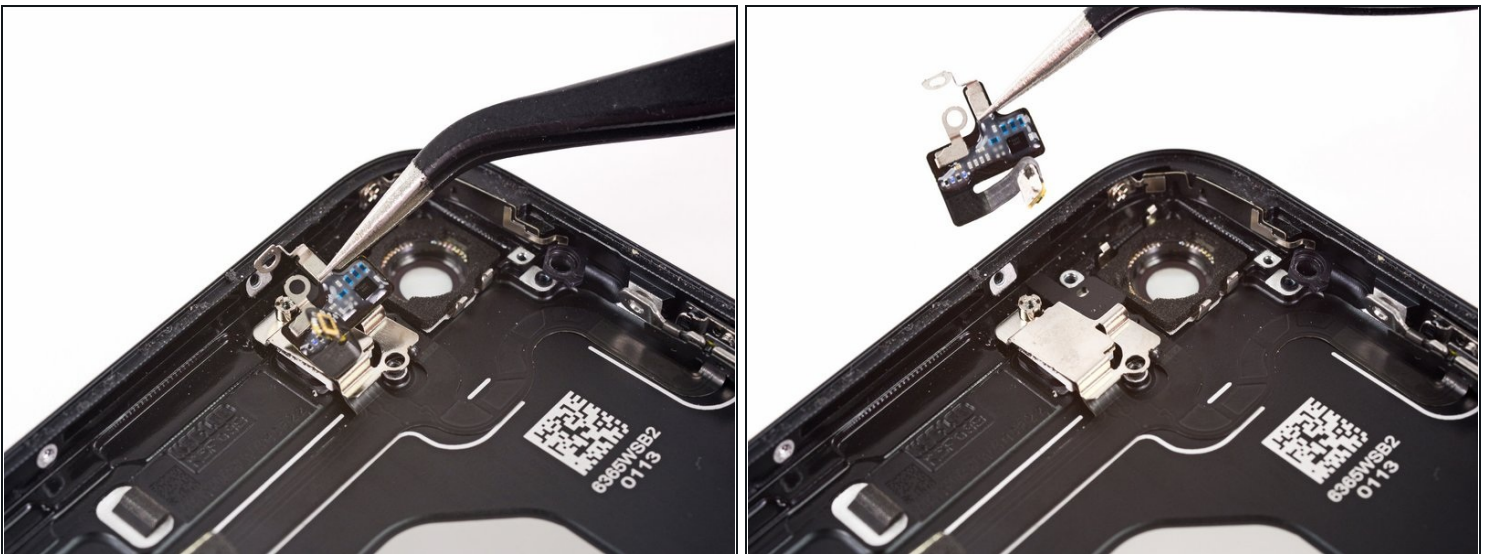
- Moving from power button side of the phone, use an opening pick to separate the adhesive holding the antenna flex cable to the rear case.

Step 80



- Slide the point of an opening pick underneath the antenna flex cable towards the top of the phone, separating the remaining adhesive.

Step 81



- Use tweezers to move the antenna flex cable away from the edge of the phone, freeing the screw bracket from the rear case.
- Remove the antenna flex cable.

Step 82



- Remove the 2.3 mm standoff screw securing the flash bracket to the rear case.
- ⓘ Standoff screws are best removed using an [linked product missing or disabled: IF145-343] and driver handle.
- ⚠ In a pinch, a small flathead screwdriver will do the job—but use extra caution to ensure it doesn't slip and damage surrounding components.

Step 83



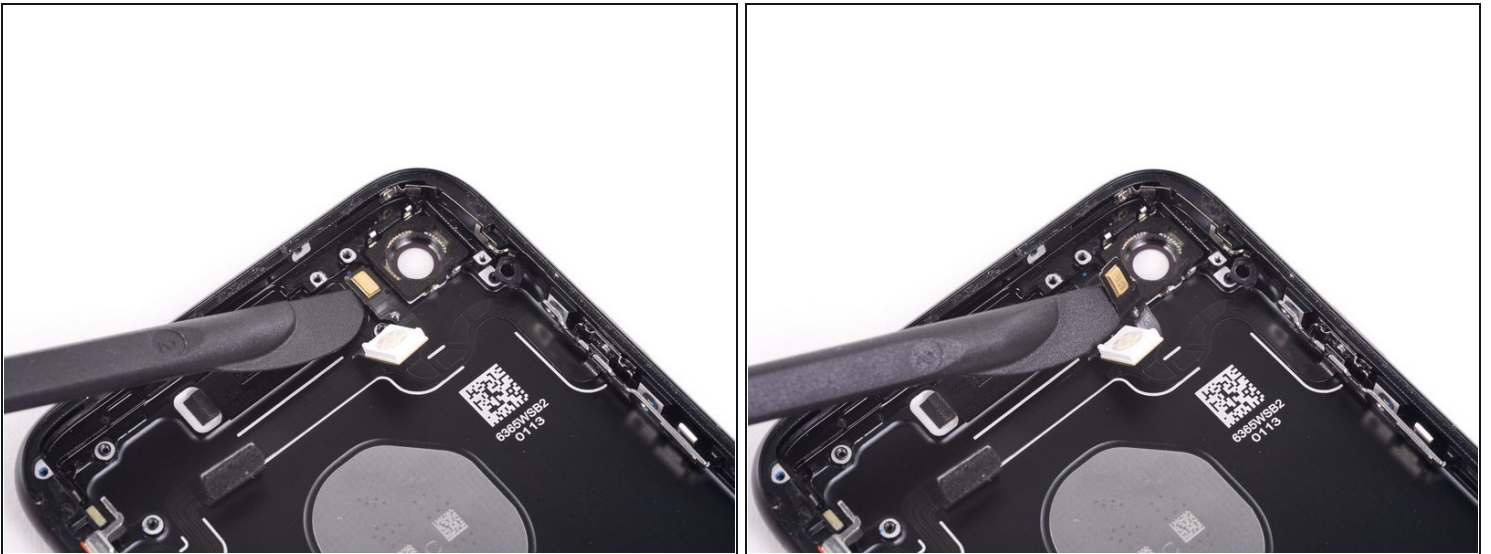
- Remove the flash bracket.

Step 84



- Use the point of a spudger to gently unseat the flash module.

Step 85



- Use the blade of a Halberd spudger to separate the adhesive holding the microphone to the rear case.

Step 86



- Gently fold the power button module from the edge of the rear case.

Step 87



- Slide the blade of a halberd spudger under the power button end of the button cable to separate it from the adhesive on the rear case.
- Continue to separate the adhesive by moving the blade towards the top of the phone.

Step 88



- Continue to move the blade of the halberd spudger underneath the power and volume control cable.

⚠ Move slowly to make sure that the cable is not damaged during removal.

Step 89



- Slide the halberd spudger under the volume control portion of the button cable.
- Gently slide the blade underneath the cable towards the bottom of the phone, separating the remaining adhesive.

Step 90



- Remove the power and volume control cable.

Step 91 — Power Button



- Pull the clip towards the bottom of the phone and lift up to free it from the bracket.

Step 92



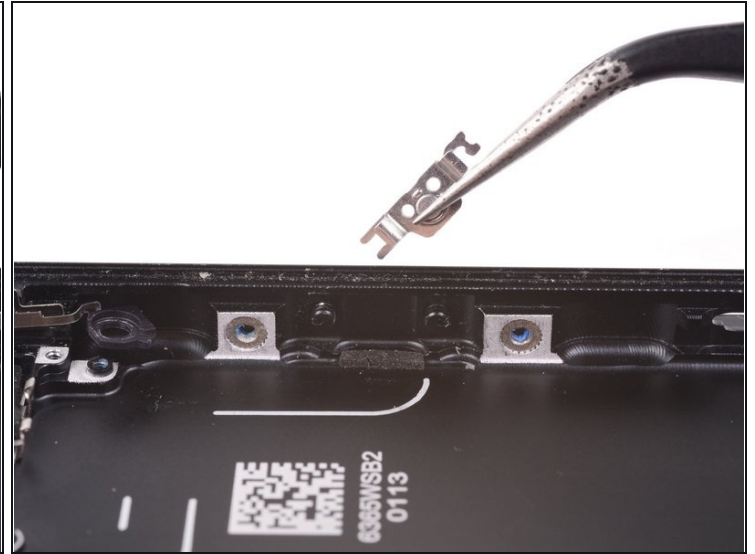
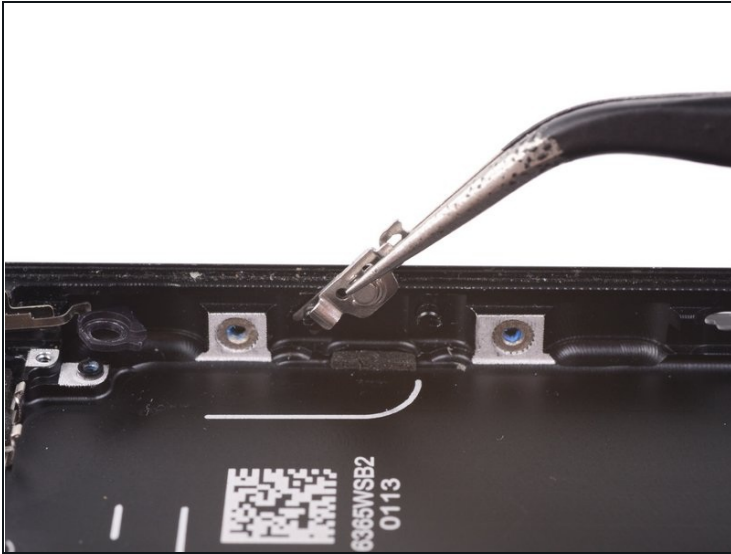
- Remove the clip from the rear case.

Step 93



- Push the lower end of the power button bracket up off of peg securing it.

Step 94



- Pull the bracket from the rear case.

Step 95



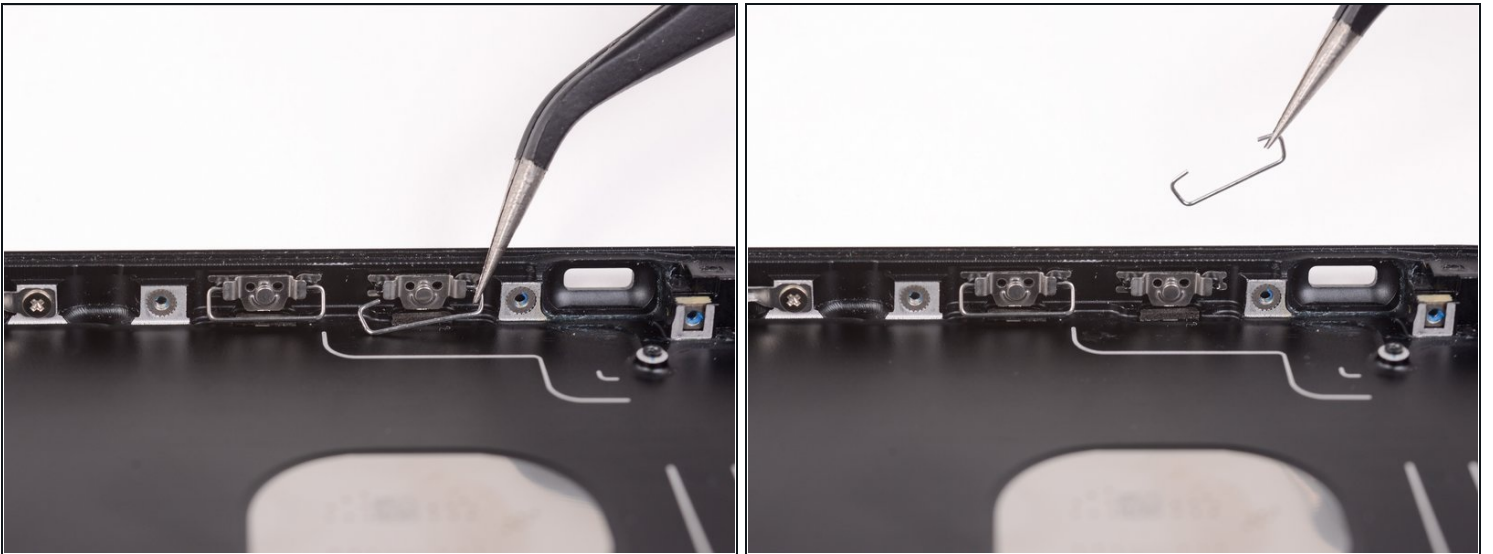
- Use the pointed end of a spudger to push the power button cover out of the rear case.
- Remove the power button cover.

Step 96 — Volume Buttons



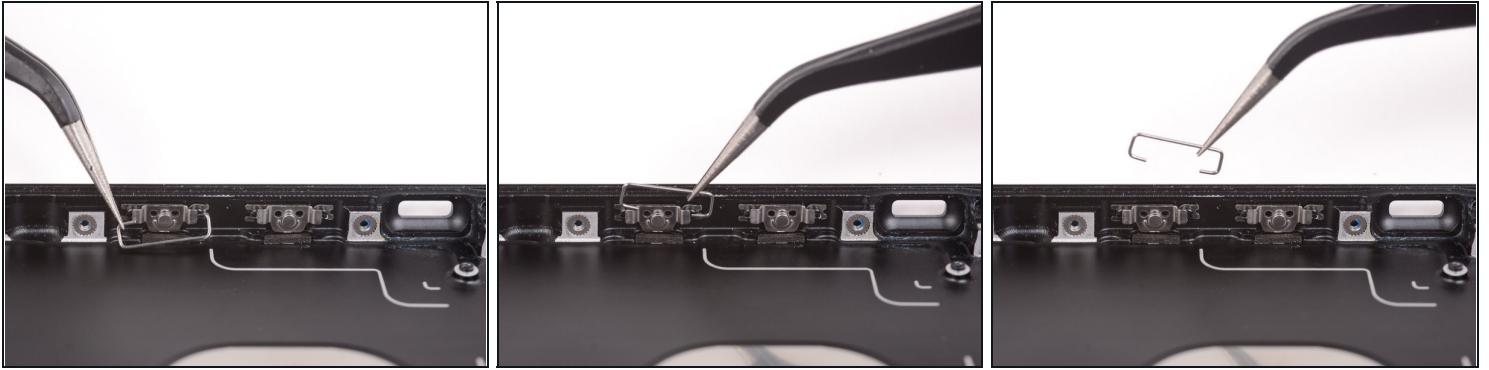
- Pull the volume button clip towards the bottom of the phone to free it from the bracket.

Step 97



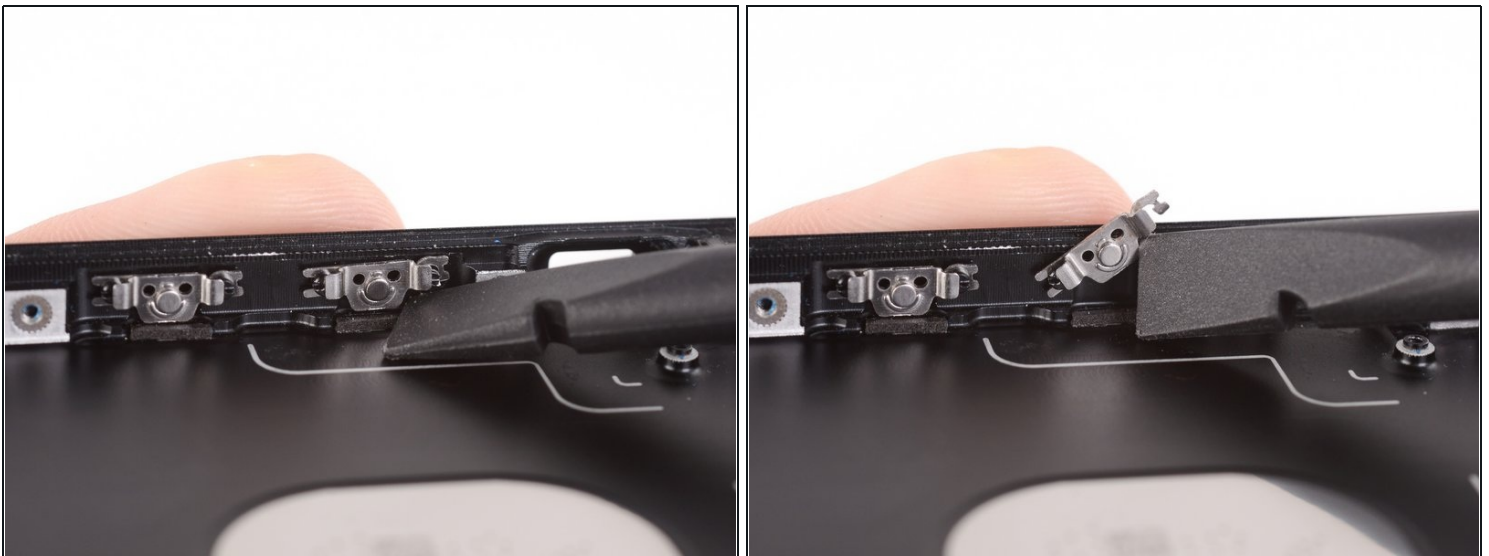
- Pull the clip towards the top of the phone to remove it.

Step 98



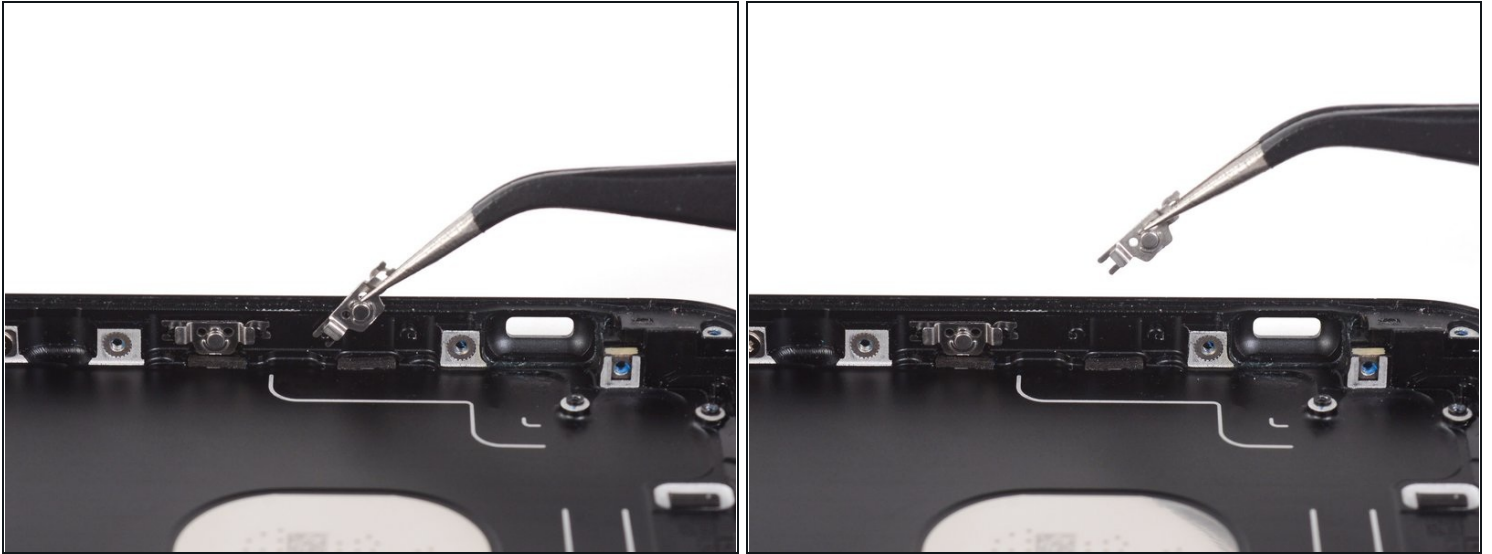
- Pull the volume button clip towards the bottom of the phone to free it from the bracket.
- Pull the clip towards the top of the phone to remove it.

Step 99



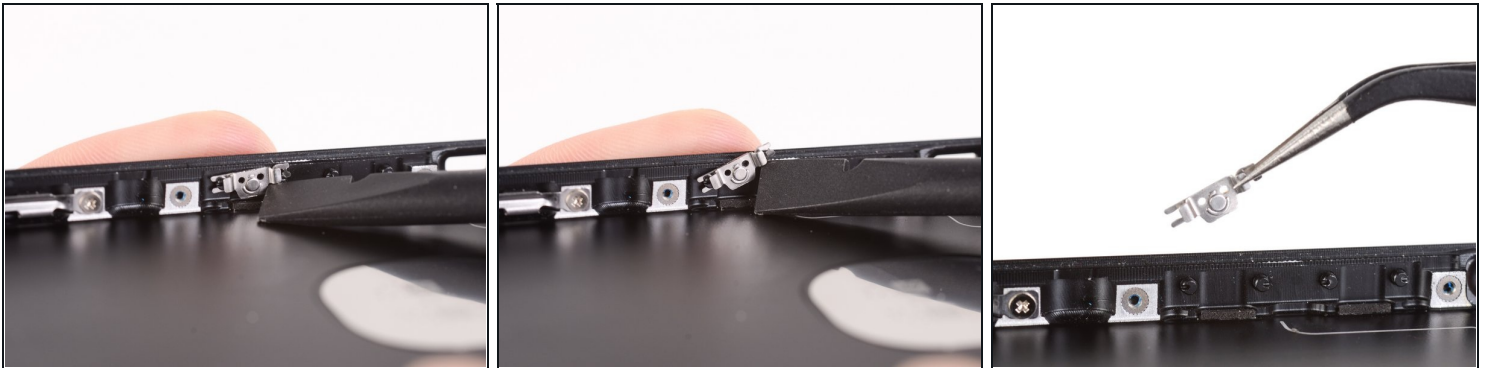
- Slide the flat end of a spudger underneath the bottom edge of the volume button bracket.
- Adjust the spudger so that it can move away from the rear case without contacting the protruding peg that is on the volume button.
- Rotate the spudger to pop the bracket off of the peg on the volume button.

Step 100



- Pull the bracket from the rear case.

Step 101



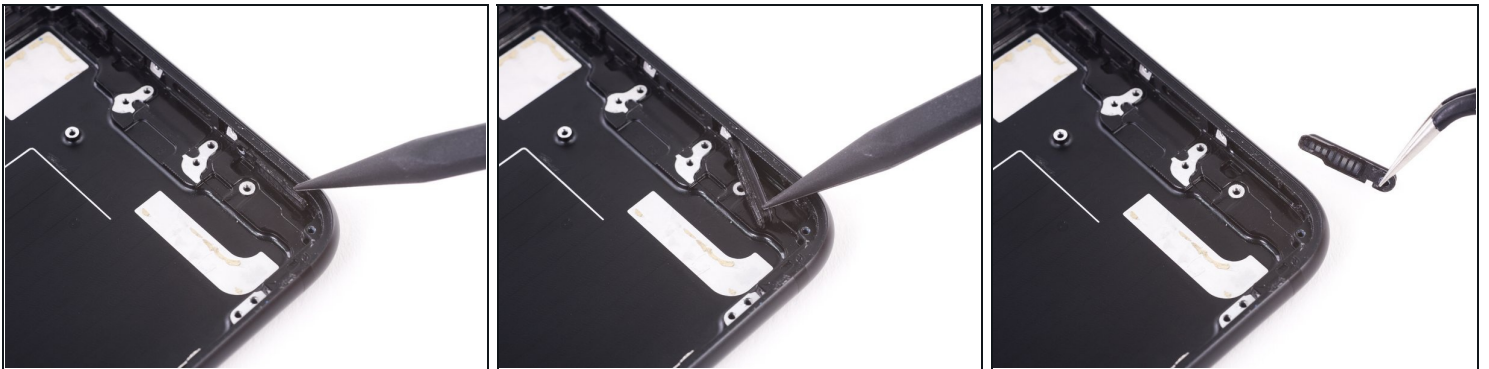
- Repeat the procedure to remove the second volume button bracket.

Step 102



- Use the pointed end of a spudger to push each of the volume button covers out of the rear case.
- Remove the volume button covers.

Step 103 — Rear Case



- Use the point of a spudger to push the left rubber speaker vent out of the rear case.

Step 104



- Remove the right rubber speaker vent from the rear case.

Step 105



- Remove the 1.5 mm Phillips screw securing the grounding bracket.

Step 106



- Remove the grounding bracket.

Step 107



- Only the rear case remains.

To reassemble your device, follow these instructions in reverse order.