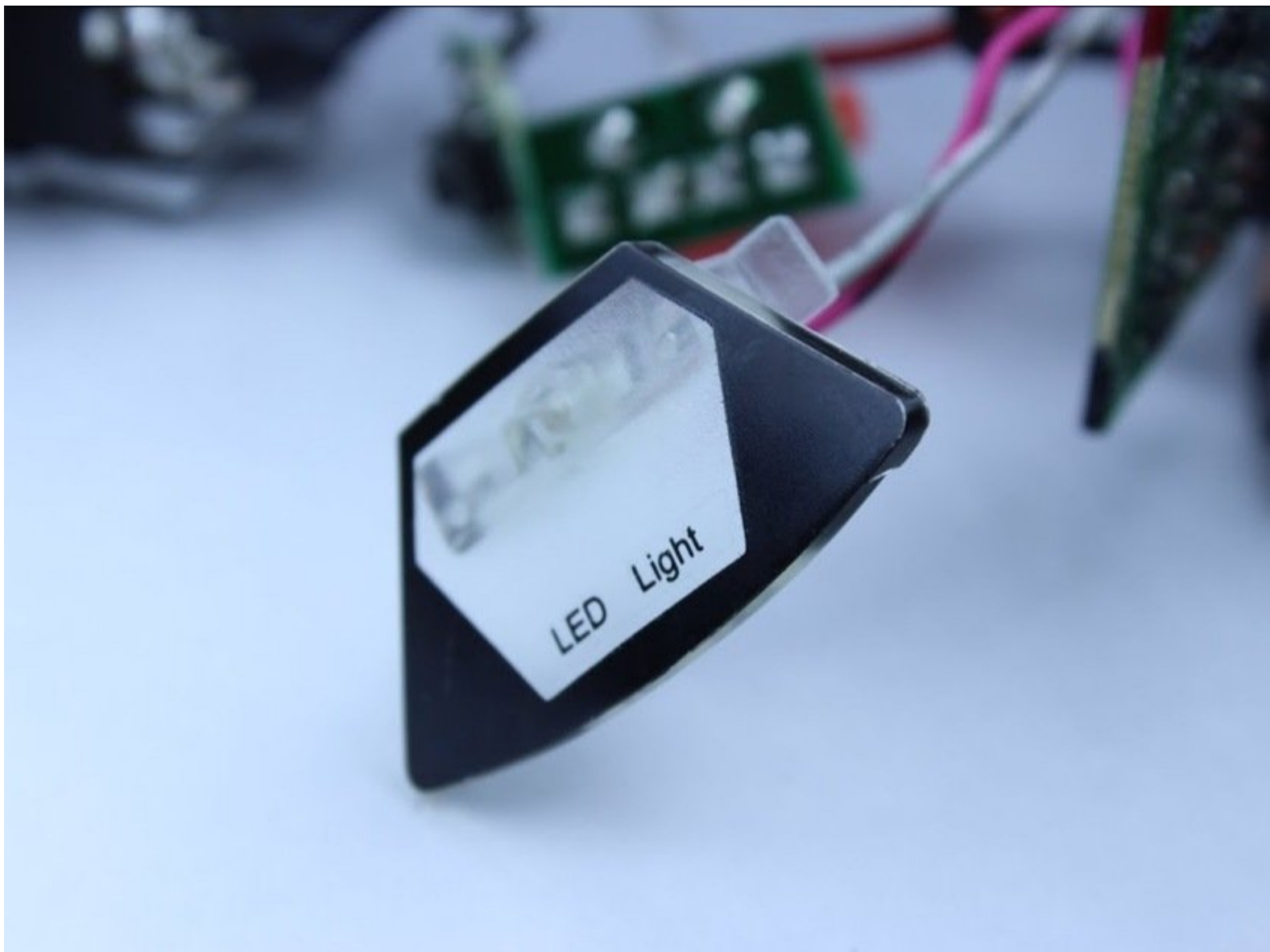




Ridgid R86034 LED Replacement

Replace a broken trigger assembly to return your RIDGID X4 18V Lithium-Ion Impact Driver to working condition.

Written By: Sean Liston



INTRODUCTION

The trigger is a multi-speed switch and requires replacing the whole assembly. Soldering is necessary for this guide. Please familiarize yourself with the iFixit guide on [Soldering](#) before starting.

TOOLS:

- [TR10 Torx Security Screwdriver](#) (1)
 - [T15 Torx Screwdriver](#) (1)
 - [Soldering Workstation](#) (1)
 - [Metal Spudger](#) (1)
 - [Wire Stripping/Crimping Tool](#) (1)
 - [Flush Cutter](#) (1)
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Step 1 — Disassembling Ridgid R86034 Housing



- Use the flat side of a metal spudger to peel the black rubber cover off of the casing.
- ⓘ Use some force; the rubber cover is securely attached to the housing.
- ★ Rotate the casing until it fits onto the housing with no gaps between it and the clear cover.
- ⓘ Orientation is important when putting the rubber cover on the casing.

Step 2



- Remove the plastic cover with your hands.
- ⓘ There is no need to force off the plastic cover. The plastic cover should be much easier to remove than the rubber cover.

Step 3



- Unscrew the four 16 mm long screws from the back panel with a T10 Torx Screwdriver.
- Use a firm grip to peel off the back panel. It is sealed tight and requires a good amount of force to remove.

Step 4



- Unscrew the eight 15 mm T10 Torx screws from the housing
- ⓘ The screw hole located nearest the battery port is deep and small. Most screwdrivers with replaceable bits will **not** fit into the hole. Instead, use a conventional screwdriver that fits.

Step 5

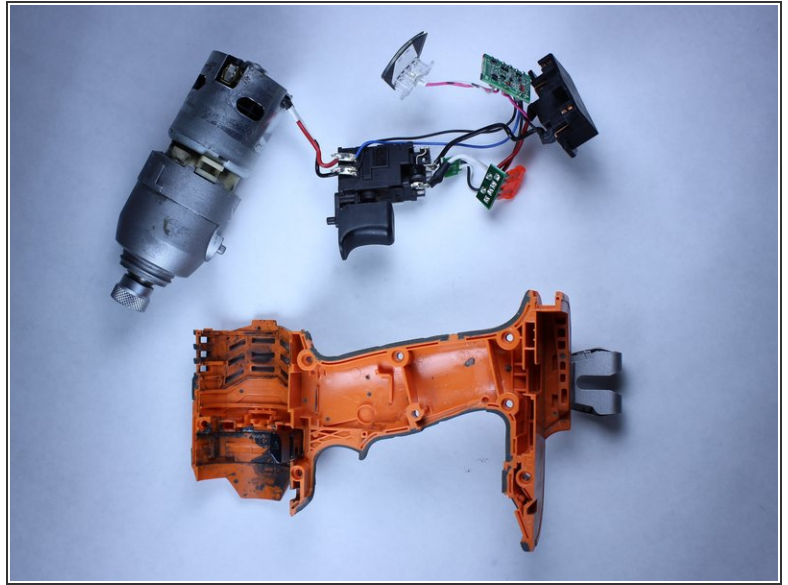
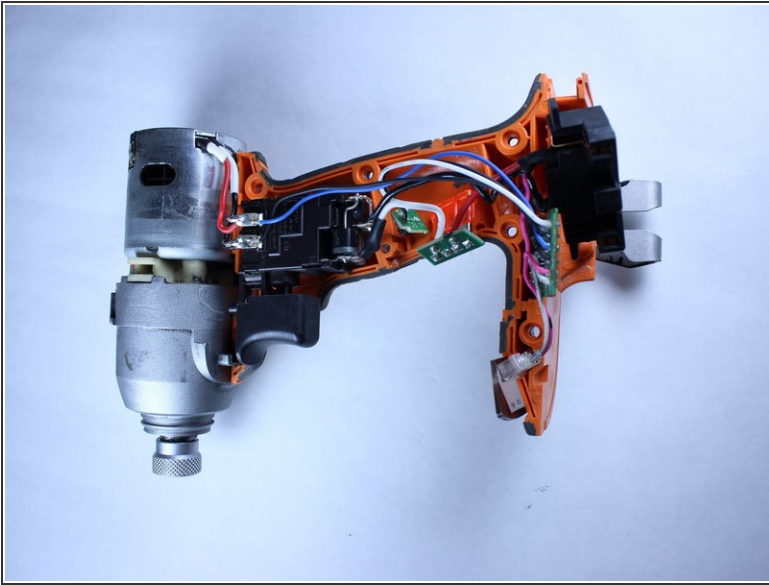


⚠ Place the driver flat on a table before completely separating the two halves of the housing so components of the drill don't fall out during opening.

- Pry apart the two halves of the housing at the back side of the driver using the metal spudger.

i The housing is easier to remove if you pry from multiple sides.

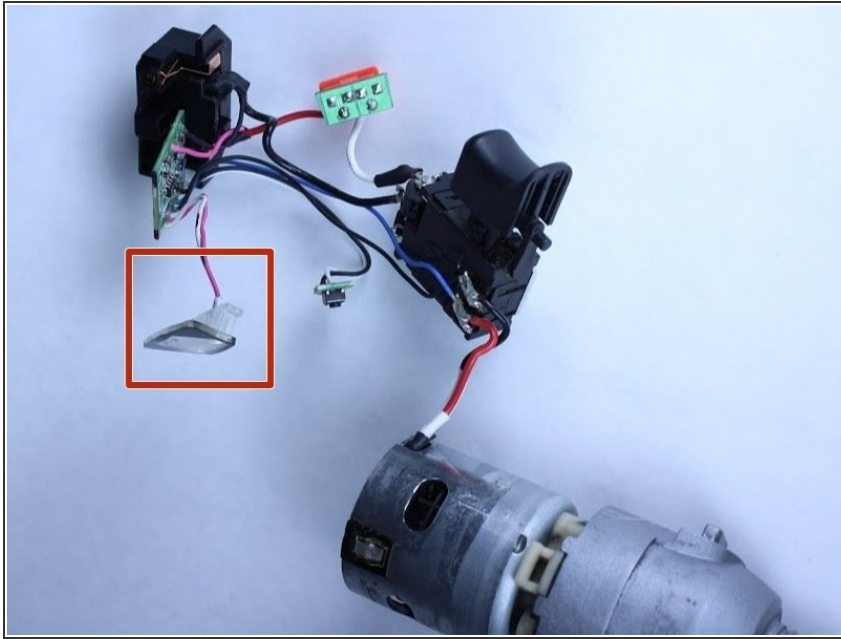
Step 6



⚠ Do not remove the direction switch.

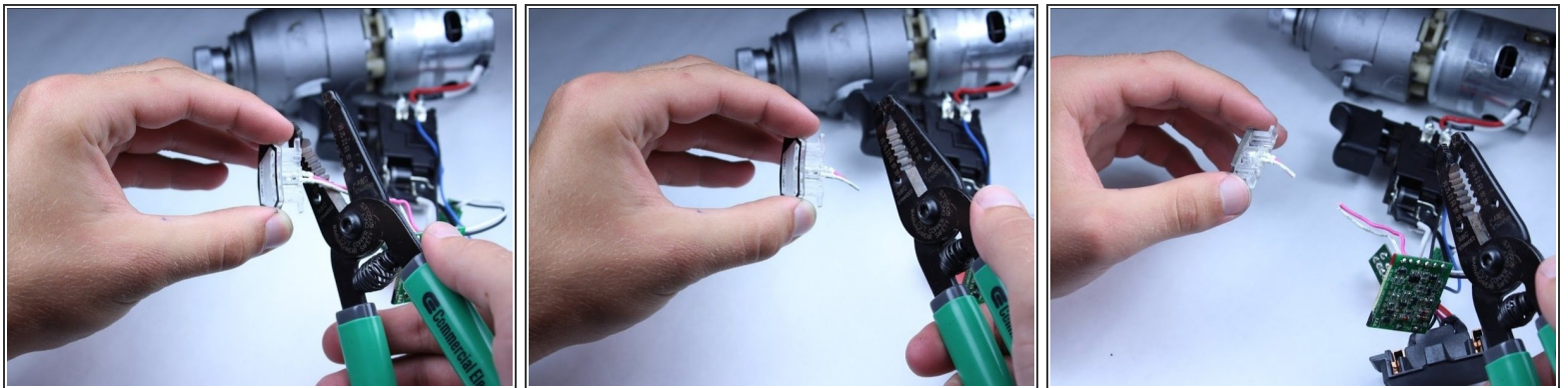
- Pull out **all** electrical components from housing by hand.
 - Lift out the motor.
 - Follow the wires.
- i** The components should come out of their respective slots with ease and require little force to lift out.
- ⚠ The circuit board located nearest the battery pack and the LED light will be hard to pull out.**
- ★** Remember to precisely place all components in their correct slots with their correct orientations when reassembling.

Step 7 — LED



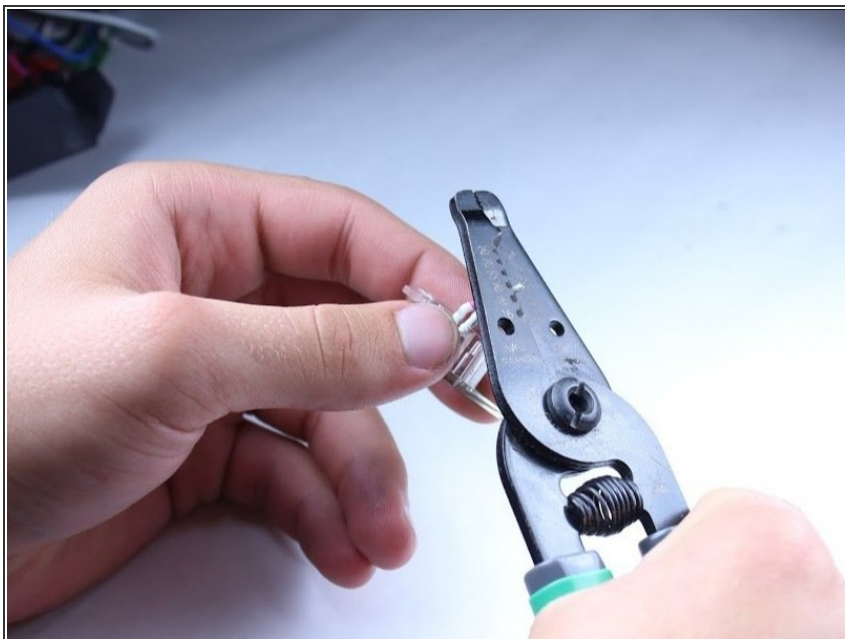
- Identify the LED light. The LED light is the component with clear casing and has two wires attached, located toward the bottom of the driver.

Step 8



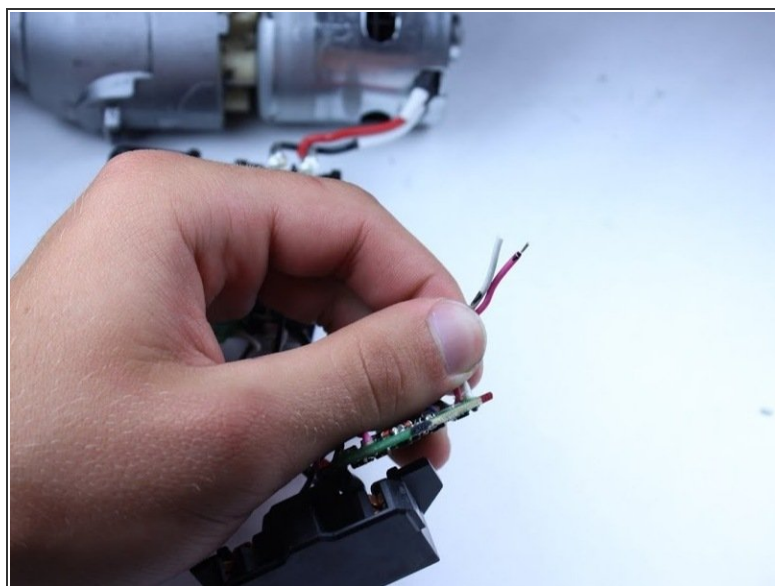
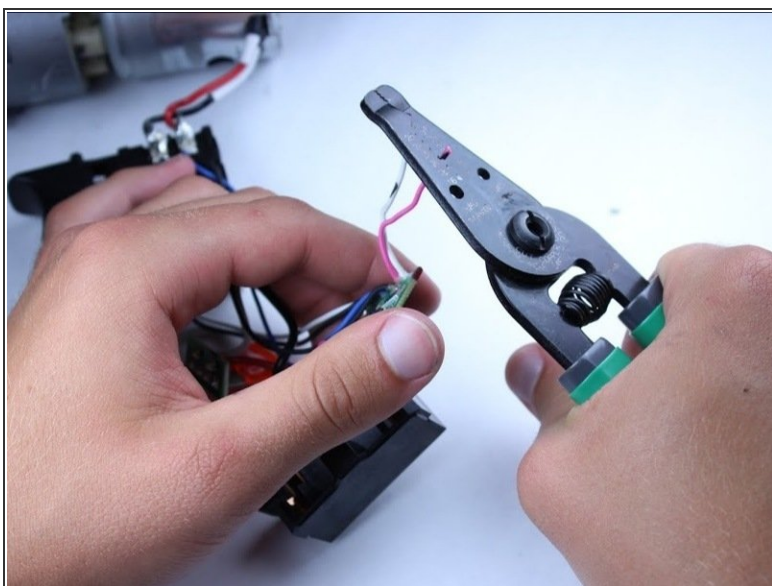
- Cut the pink and white wires attached to the LED at a point that is a little more than 1/4 inch from the LED.

Step 9



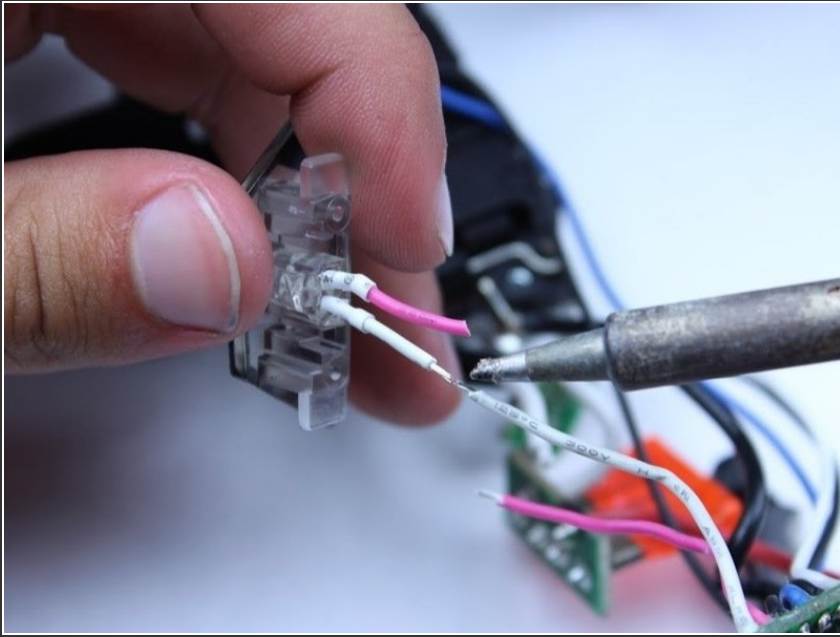
- Strip the wires back about 1/4 inch on the LED.

Step 10



- Strip the wires that were connected to the LED on the circuit board to approximately 1/4 inch.

Step 11



- Solder the new LED striped wires to the wire attached to the circuit board.
- Wrap the soldered connection with electrical tape, to ensure that the circuit isn't shorted.

To reassemble your device, follow these instructions in reverse order.