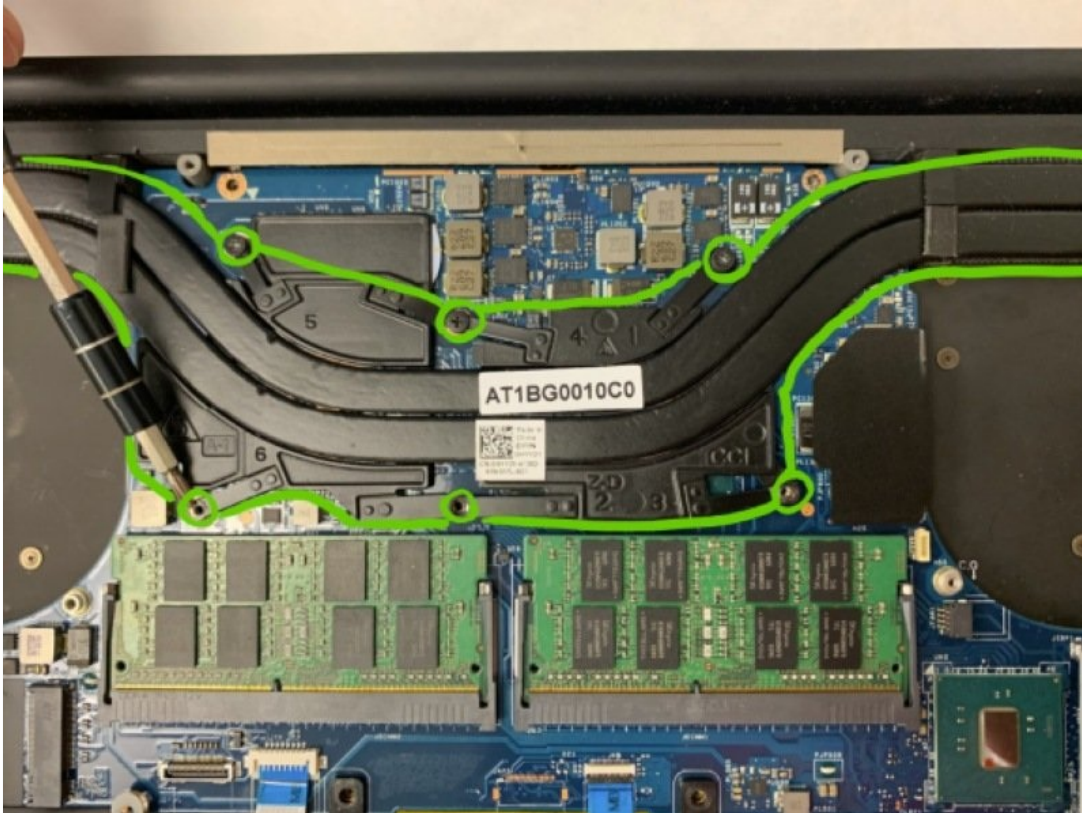




Dell Precision 5510 Keyboard Replacement

If the keyboard is broken, missing, or...

Written By: Colin Hunter



INTRODUCTION

If the keyboard is broken, missing, or malfunctioning you can replace the keyboard of the Dell Precision 5510 in 5 steps by following this guide.

TOOLS:

JIS #0 Screwdriver (1)

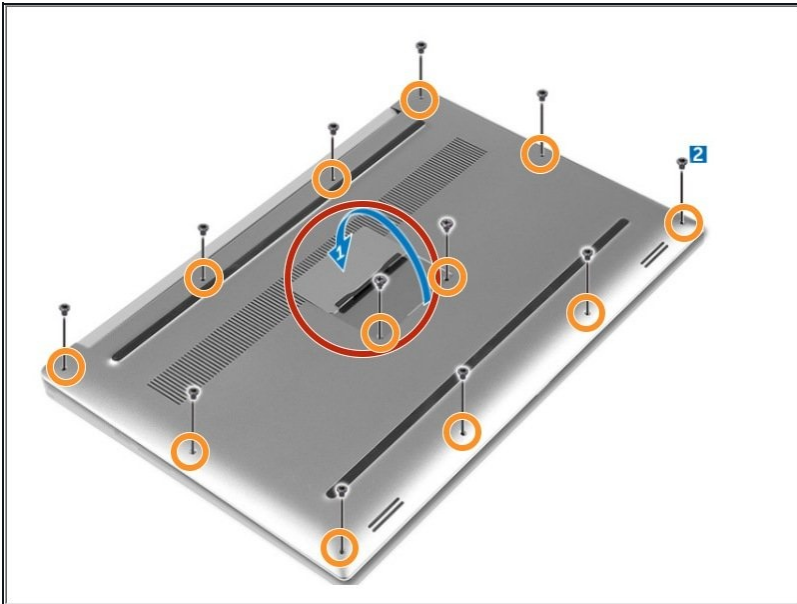
Tweezers (1)

Phillips #0 Screwdriver (1)

PARTS:

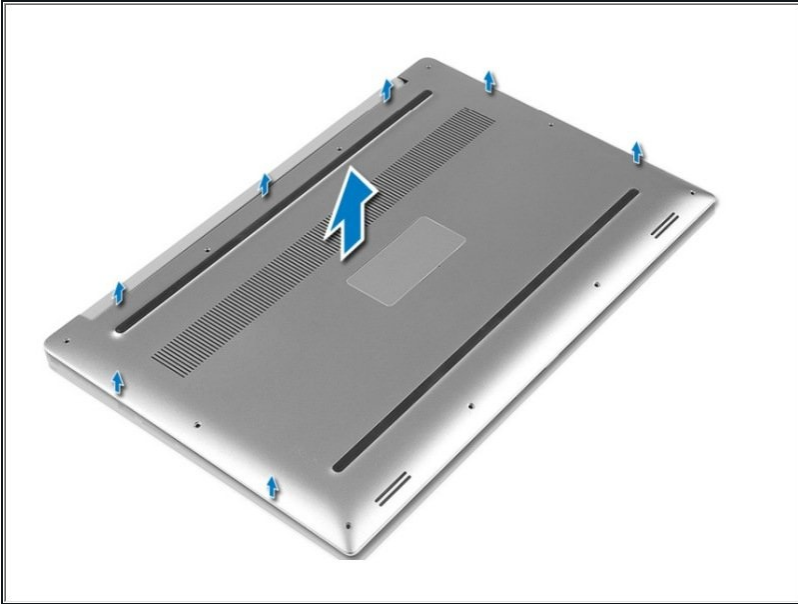
Dell Keyboard - GDT9F (1)

Step 1 — Base Cover



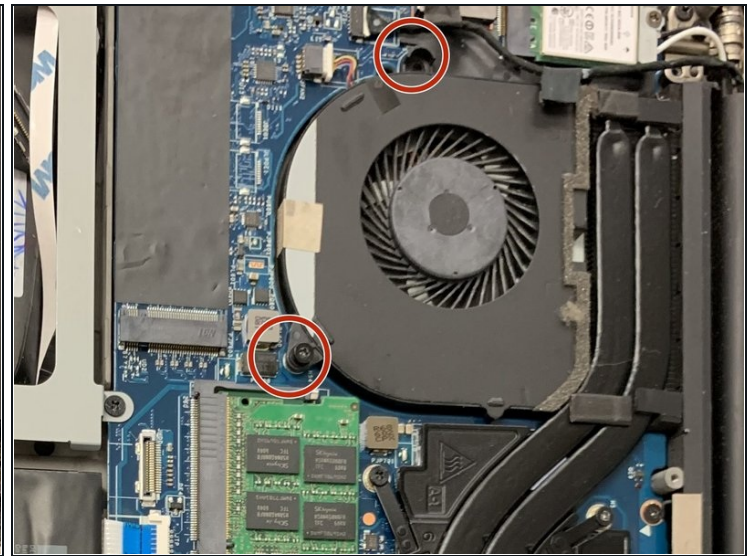
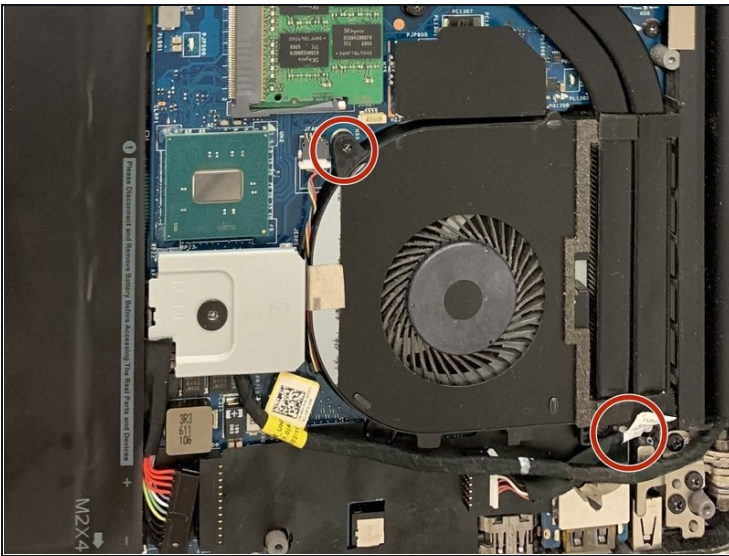
- Open the system badge flap over to reveal the screws underneath (marked 1 on the image).
- Remove the 12 screws that secure the base cover to the computer.

Step 2



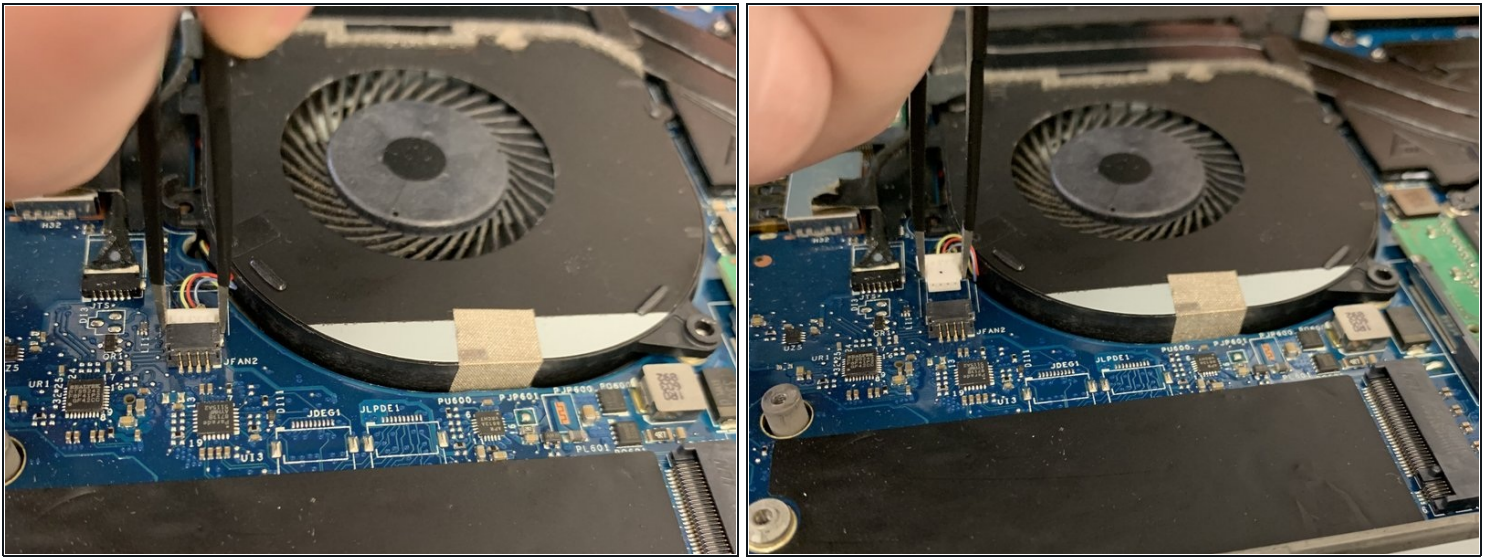
- Pry the edges base cover and lift it to remove it from computer.

Step 3 — Fans



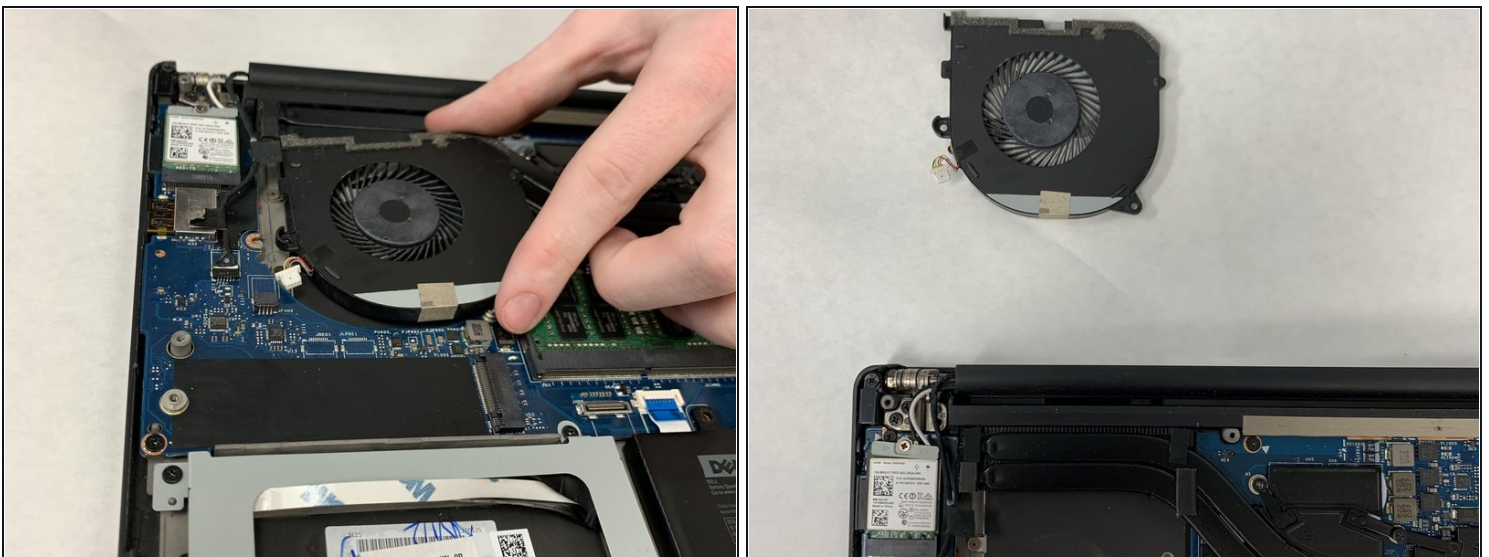
- There are two screws on each fan circled in the images shown. Use a Phillips #0 screwdriver to remove all four screws.
- ☒ Each fan has one 3.7mm screw and one 4.65mm screw.

Step 4



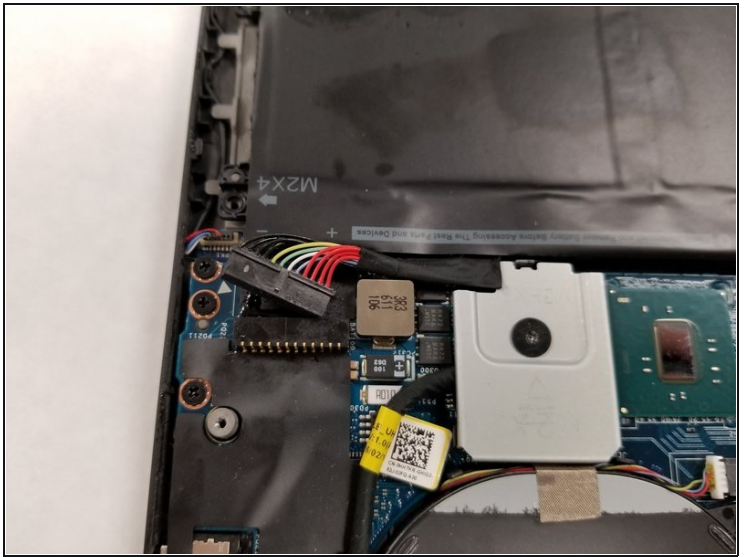
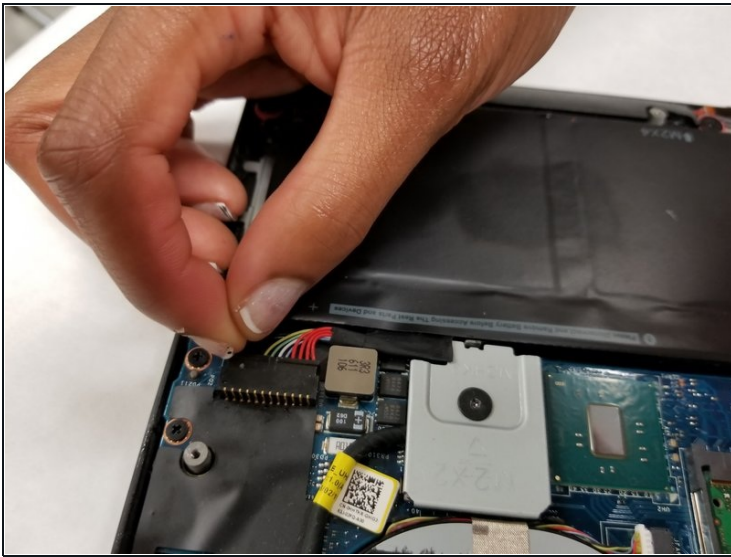
- Each of the fans are plugged into the motherboard. Use tweezers to pull the plug out.
- ① Do not grab by the wires, grab by the white rectangular region.

Step 5



- Carefully extract the fan from its housing bed. It should remove easily if all parts have been disconnected.

Step 6 — Battery



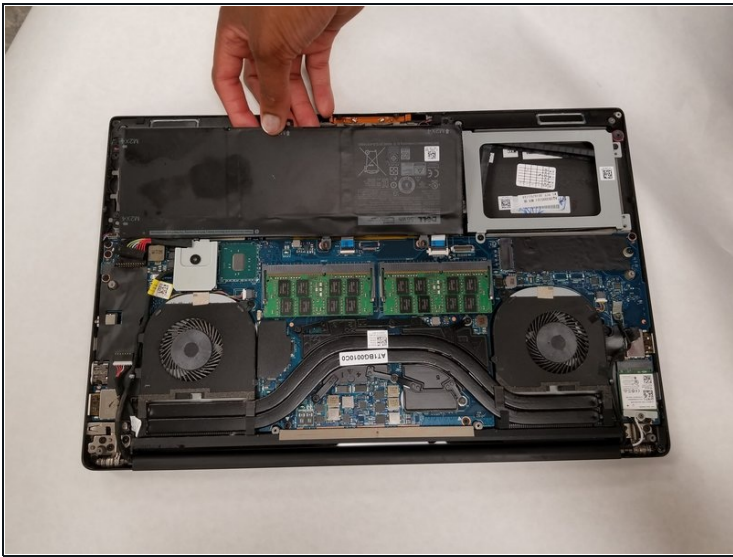
- Unplug the connection that links the battery to the computer.

Step 7



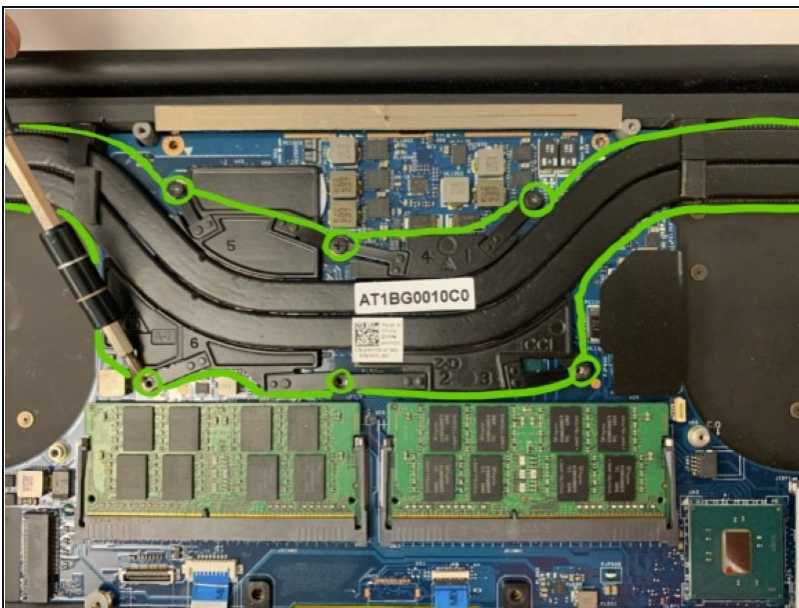
- Remove the four 4.0 mm JIS #0 screws surrounding the battery.

Step 8



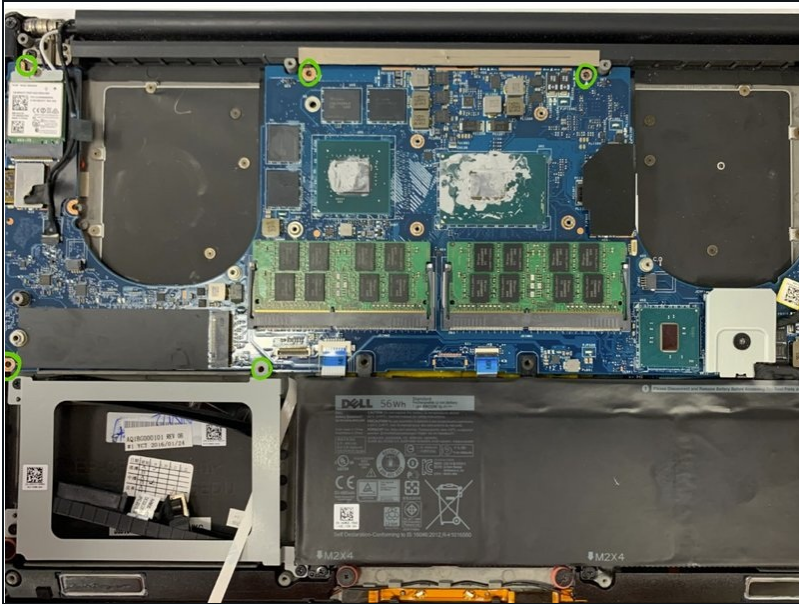
- Carefully remove the battery from the computer.

Step 9 — Keyboard



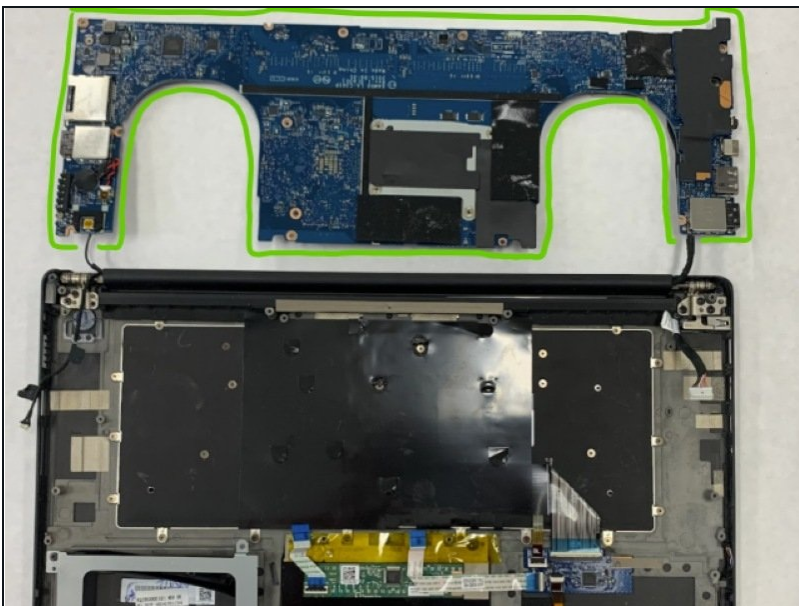
- Remove 6 screws to take off the heat sink.

Step 10



- Remove all standalone motherboard screws.
- 8 screws with lengths of either 3.7mm or 4.65mm

Step 11



- Remove the motherboard.

Step 12



- Remove nine screws from the back of the keyboard.
- Screws are 1.9mm in length

Step 13



- Pull keyboard out and replace.

To reassemble your device, follow these instructions in reverse order.