

## iPhone XR Teardown

Teardown of the Apple iPhone XR performed on October 26, 2018.

Written By: Taylor Dixon





#### **INTRODUCTION**

Don't want to spend \$1,000 on a smartphone? This year Apple brings top-tier specs to the iPhone XR so you can get all the fancy features you want for less. Did they compromise too much? Not enough? Since when is \$750 cheap? There's only one way to find out—let's tear it down!

Follow us on <u>Facebook</u>, <u>Instagram</u>, or <u>Twitter</u> to keep up with all the latest teardowns. Subscribe to our <u>newsletter</u> to have your teardowns delivered.



### **TOOLS:**

- P2 Pentalobe Screwdriver iPhone (1)
- Phillips #000 Screwdriver (1)
- iOpener (1)
- Suction Handle (1)
- Spudger (1)
- Halberd Spudger (1)
- Standoff Screwdriver for iPhones (1)
- Tri-point Y000 Screwdriver (1)
- Tweezers (1)

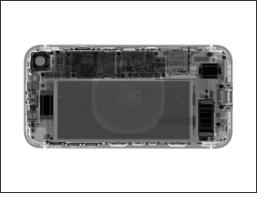
#### Step 1 — iPhone XR Teardown



- The iPhone XR may look a little different on the outside, but the specs look pretty familiar:
  - Hexa-core A12 Bionic SoC with a "next-generation" Neural Engine
  - 6.1" Liquid Retina LCD display with 1792 x 828 resolution at 326 ppi, True Tone, and wide color (P3) gamut support
  - 12 MP rear camera at f/1.8 aperture with OIS, and 7 MP selfie cam paired with TrueDepth FaceID hardware
  - 64 GB of onboard storage (128 GB and 256 GB optional configs)
  - Broad cellular band support with eSIM capability and 802.11a/b/g/n/ac Wi-Fi w/MIMO + Bluetooth 5.0 + NFC
  - IP67 dust/water ingress rating







- There were a lot of colors to choose from, but we have an affinity for <u>blue and black</u>.
- Colors don't matter much when you can see through anything though! Our friends from <u>Creative</u>
   <u>Electron</u> gave us a sneak peek at the inside of this new iPhone with some XR-ays.



- Trying to stir up a bit of sibling rivalry, we stack the XR against the XS and see what differences we can spot.
- We start our search at the bottom edge, where the XR's missing antenna band and nice symmetrical grilles remind us more of <u>last year's X</u>.
  - The XR inherited many of the same traits as its XS siblings, but it did not inherit speedy gigabit-LTE capabilities.
- Switching on the displays, it's easy to see that the XR's bezels are a bit bigger—and if you get really close, the curves start to get a little rough around the edges.
- The XR inherited a lot of features from the XS, but only got one camera—the wide-angle, while the telephoto stays with the XS.







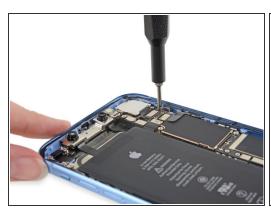
- Similarities to the XS continue with the opening procedure: pentalobe screws surround the <u>not-quite-centered-anymore</u> charging port, and opening takes just a little help from an <u>iOpener</u>.
  - Differences include: surprisingly non-color-matched pentalobe screws, and a SIM slot that slid down toward the bottom of the phone.
- One difference we can't seem to pin down is where the XS got its extra <a href="IP point">IP point</a>—opening the XR feels about the same as the XS!







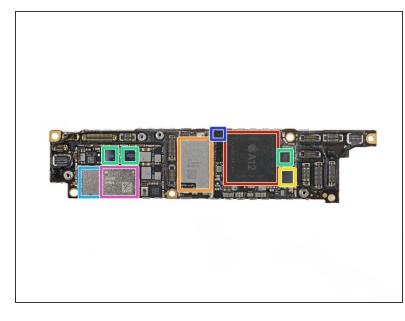
- The thoughtful, display-first opening procedure is over with just like that—about as painless as it gets on a water-resistant smartphone.
  - (i) Apple perfected this design all the way back on the <u>iPhone 5</u>—and thankfully, they've never changed it.
- Inside, the XR starts to look more like a fun hybrid between the 8 and the X. We're back to a rectangular battery, but there's also a rectangular logic board.
  - The question is: How many <u>layers</u> does that logic board have?

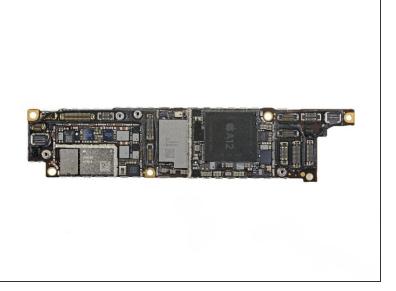




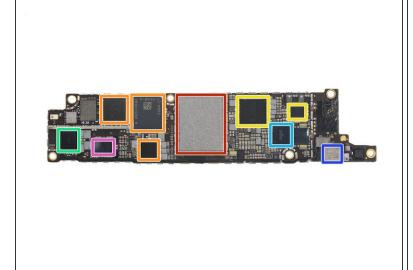


- On the way to freeing up the logic board, we're encountering a veritable plethora of standoff screws. We're used to one or two per iPhone, not X ten.
- Luckily, we're <u>armed and ready</u>.
- What's this? A modular SIM card reader! That's an iPhone first.
  - Not only does this mean quick swaps of a dead SIM reader, it also reduces the cost of replacing your logic board! Win-win!
  - This is likely a concession to the Chinese market, where eSIM is not supported—so in order to enable dual-sim functionality on Chinese models, Apple installs a dual Nano-SIM reader. The modular approach makes this much easier than it would be if the reader were soldered to the main board, as in past models.
- The svelt, non-elbowed, single-decker logic board is now free to escape!



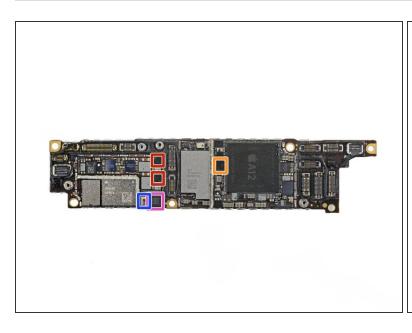


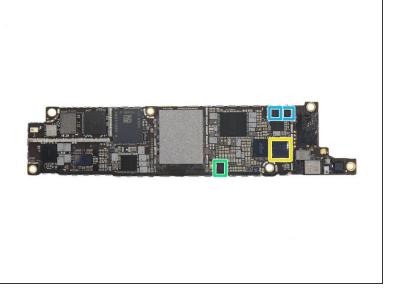
- With the logic board out, we get our first look at the onboard silicon:
  - Apple <u>APL1W81</u> A12 Bionic SoC, layered over Micron MT53D384M64D4SB-046 XT:E 3 GB LPDDR4x SDRAM
  - Apple/USI 339S00580 (likely a WiFi/Bluetooth module, similar to what's found in the XS)
  - NXP Semiconductor SN100V NFC controller
  - 3x Apple/Cirrus Logic 338S00411 audio amplifiers
  - Skyworks 203-15 G67407 1838 (likely a power amplification module)
  - Infineon (formerly Cypress Semiconductor) <u>CYPD2104</u> USB type-C port controller
  - Qorvo QM76018 RF Front End Module



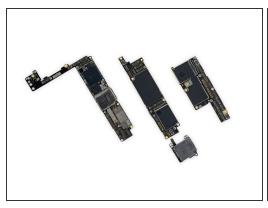


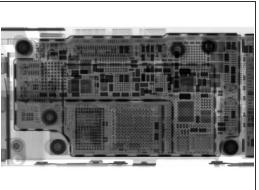
- More chips on the back side of the logic board. Show us your identification, please...
  - Toshiba TSB3243VC0428CHNA1 64 GB flash storage
  - Intel PMB9955 (likely the XMM7560 LTE Advanced Pro 4G LTE baseband processor),
    PMB5762 RF transceiver, and PMB5829
  - Apple 338S00383-A0, 338S00375-A1 power management IC's (possibly from Dialog Systems)
  - Texas Instruments SN2600B1 battery charging IC
  - Apple/Cirrus Logic 338S00248 audio codec
  - Skyworks SKY13768 front end module
  - Broadcom BCM59355A2IUB4G (likely a variation of the <u>BCM59350</u> wireless power receiver chip)

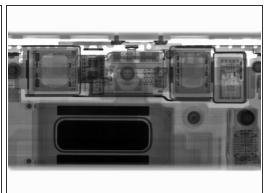




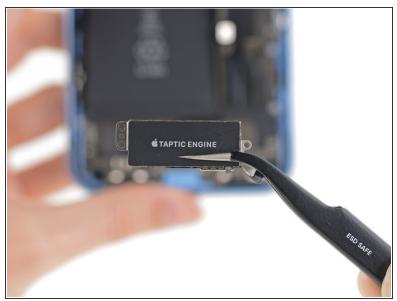
- IC Identification, pt 2.
  - Texas Instruments LM3539 backlight driver
  - NXP Semiconductor CBTL161x display port multiplexer (likely)
  - STMicroelectronics STB601A0 power management
  - Texas Instruments TPS65730 display power management
  - Texas Instruments LED driver (likely)
  - Bosch Sensortec BMP282 pressure sensor
  - Bosch Sensortec accelerometer







- Moving on from the logic board, here are two more logic boards.
- The new XR board + SIM reader (center) looks a bit like an unfolded iPhone X board (right). The sprawling iPhone 8 Plus board is shown at left for comparison.
- This new form factor pretty much perfectly fills the gap in the evolution of iPhone logic boards.
- A closeup via X-rays reminds us that this "simplified" iPhone logic board is still enormously complex.
- Even more silicon hides beneath other components, like the TrueDepth camera system.





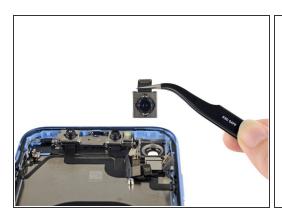
- With the logic board out of the way, we fish out the famous Taptic Engine!
  - Though the XR does not support 3D Touch, it does get Haptic Touch, which is basically a long touch rather than a strong touch. Looks like the haptics are driven by a <u>familiar</u> linear-oscillating vibration motor.
- Next out is that rectangle battery! We're more than happy to encounter four whole adhesive pull tabs that make removal quite breezy.







- All four tabs perform admirably, and the 11.16 Wh battery is removed goo-free!
- We've already heard that the XR has the best iPhone battery life yet, but just how does it stack up? Time for a battery parade!
  - Left to right, we have: <u>iPhone 8</u> (6.96 Wh), iPhone XR (who is #winning), <u>iPhone 8 Plus</u> (10.28 Wh), and <u>iPhone XS</u> (10.13 Wh).
  - The XR battery looks a bit smallish compared with that of the 8 Plus—but these looks are deceiving. The XR battery is thicker, and packs more juice, not less.
  - If you're looking for an Apples-to-oranges comparison, Android is still winning the pure capacity game. The Galaxy S9+ remains champion at 13.48 Wh, and the Pixel 3 XL follows closely at 13.2 Wh.
- While we're stacking, let's take the opportunity to X-amine some X-series X-rays. Left to right, we have the iPhone X, the XR (with its less-dense aluminum frame), and the XS Max!







- Here's the single rear camera—the same newly-updated wide-angle module from the XS and XS Max.
  - The single-sensor XR seems like a logical competitor for Google's similarly-equipped Pixel 3—but Google's phone <u>somehow manages</u> to blow even the dual-camera XS Max out of the <u>water beer</u>. Solution? <u>More cameras, maybe</u>.
- We line the camera up alongside the TrueDepth system powering FaceID—which, as far as we can tell, looks pretty much unchanged from when we first saw it in the <u>iPhone X</u>.
- Not to be left behind, the lower speaker is next—it's still pretty easy to remove, which is good, because you'll probably want it out of the way for a battery replacement.







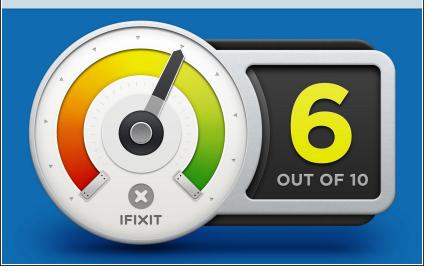
- Next we turn our attention to Apple's <u>much-discussed</u> Liquid Retina display.
- The XR's LCD is 0.3" larger across than the XS's AMOLED, but it's also thicker and heavier—as is expected from an LCD.
  - (i) The need for a backlight means an LCD display assembly will always necessitate a slightly larger form factor than an equivalent AMOLED assembly.
    - As far as we can tell, this thicker display assembly is what has pushed the Lightning connector off-axis.
- Getting back into the case, we dig out the wireless charging coil for a closer look.
- We've struck copper! Copper's lower resistance (compared to <u>FPC in the X</u>) should mean faster charging with less heat.



- With the XR fully excavated, we display the tidbits from our dig:
- A peek under the hood revealed design hallmarks reminiscent of both the iPhone 8 (rectangular battery, single layer board) and X (squareish logic board, Face ID), making this the spiritual "iPhone 9."
- But the XR isn't all throwback—it's got the latest silicon, and contains features entirely new to iPhones. We found Apple's first-ever modular SIM reader, possibly there to help with their newfangled multi-SIM plans.
- Thanks again to our good friends at <u>Creative Electron</u>. Now we'll leave you with a really good joke:
- What's a pirate's favorite iPhone?
  - The X-ARRRrrrrr

#### Step 16 — Final Thoughts

# REPAIRABILITY SCORE:



- The iPhone XR earns a 6 out of 10 on our repairability scale (10 is the easiest to repair):
  - The display-first opening procedure and easy access to the battery remain design priorities.
  - A broken display can be replaced with minimal hardware removal, and with a little care you can preserve Face ID.
  - Apple again uses tiny uncommon Pentalobe and tri-point screws to stymie repair, but these fasteners are preferred over tough glue.
  - Waterproofing measures complicate some repairs, but make difficult water damage repairs less likely.
  - Glass on front and back doubles the crackability—and broken back glass requires an entire chassis replacement.